

Perovskite Solar Cells: From Lab-scale to Solar Module

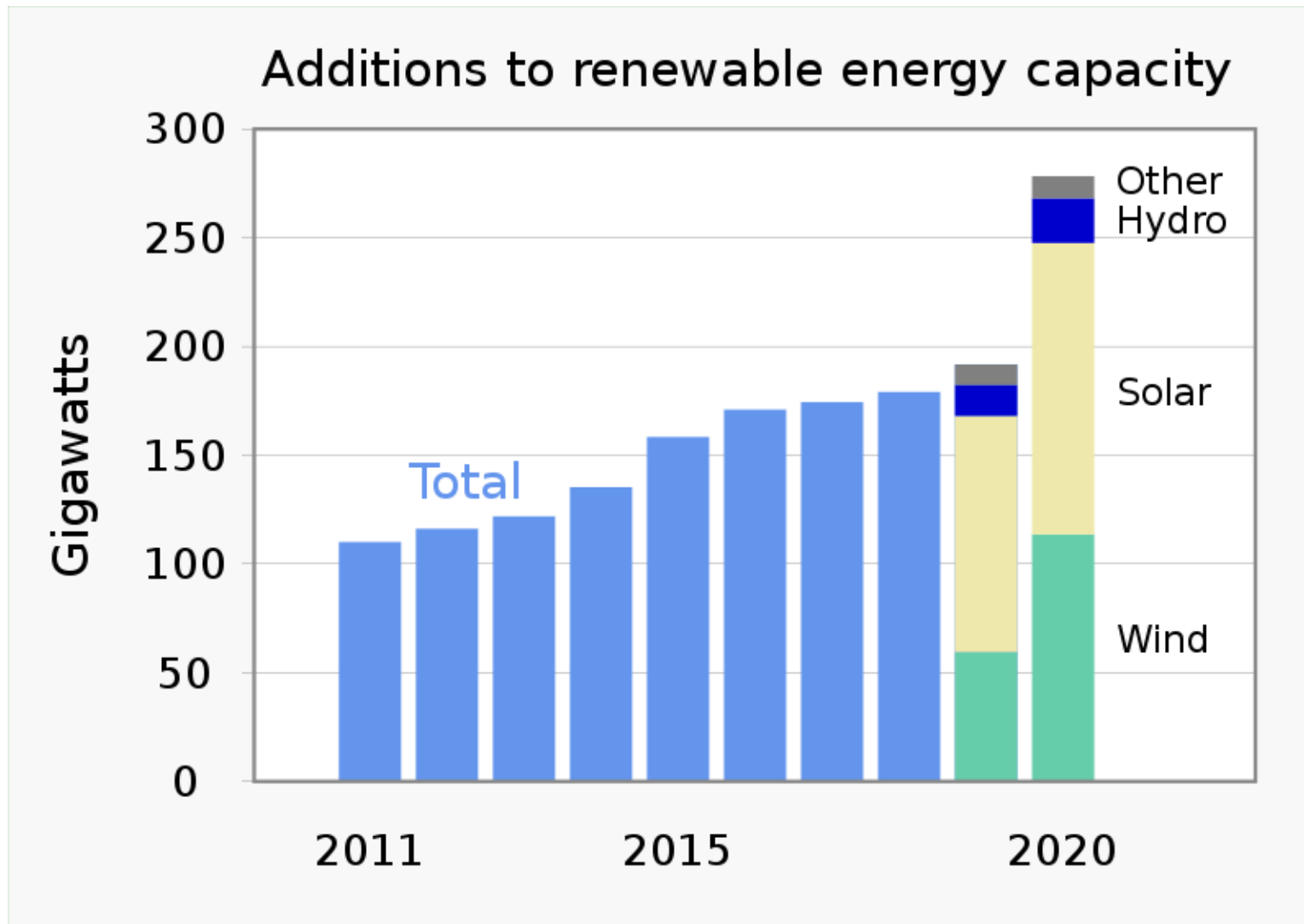
Nima Taghavinia

Sharif University of Technology

Renewable Energy Conference, November 2021, Tehran



Renewable Energy Growth



Wikipedia



Silicon Solar Cells: Dominant Technology



Silicon Cell

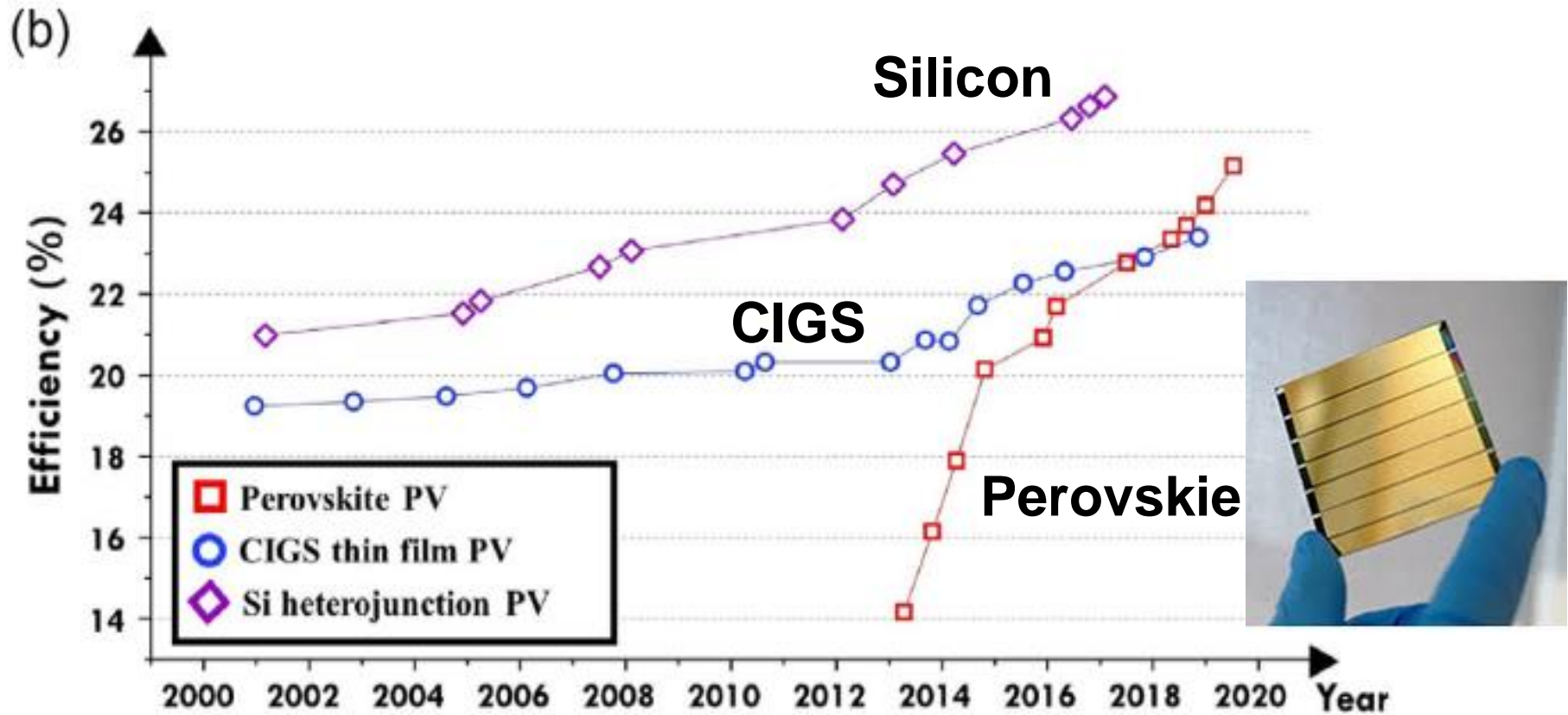


Silicon modules

Silicon has been the dominant PV technology in the last decade



Perovskite Solar Cells: The New Technology

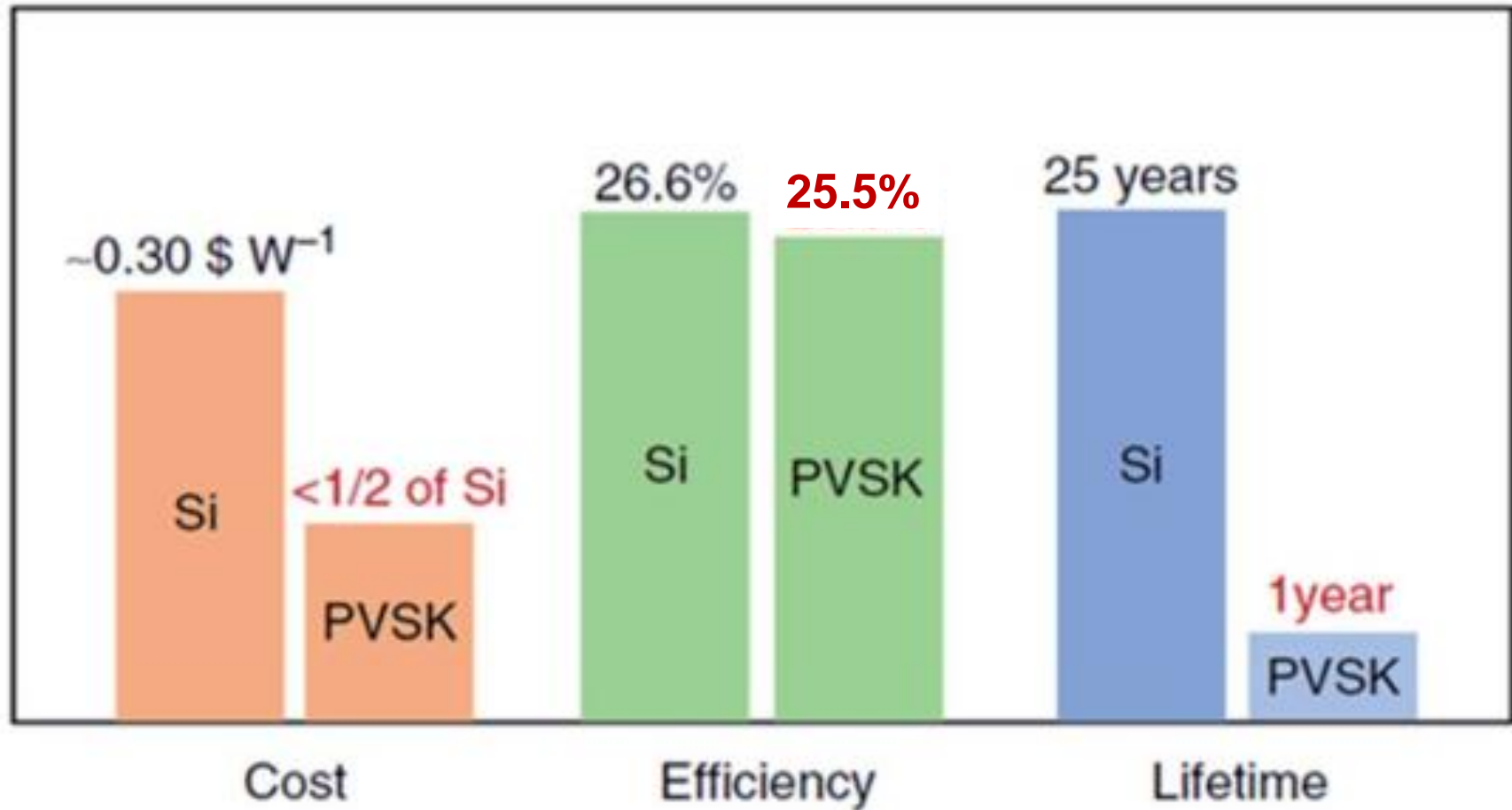


Sol. RRL 2021, 2100401

Perovskite solar cells are thin film devices, with comparable efficiency as silicon cells



Silicon vs. Perovskite

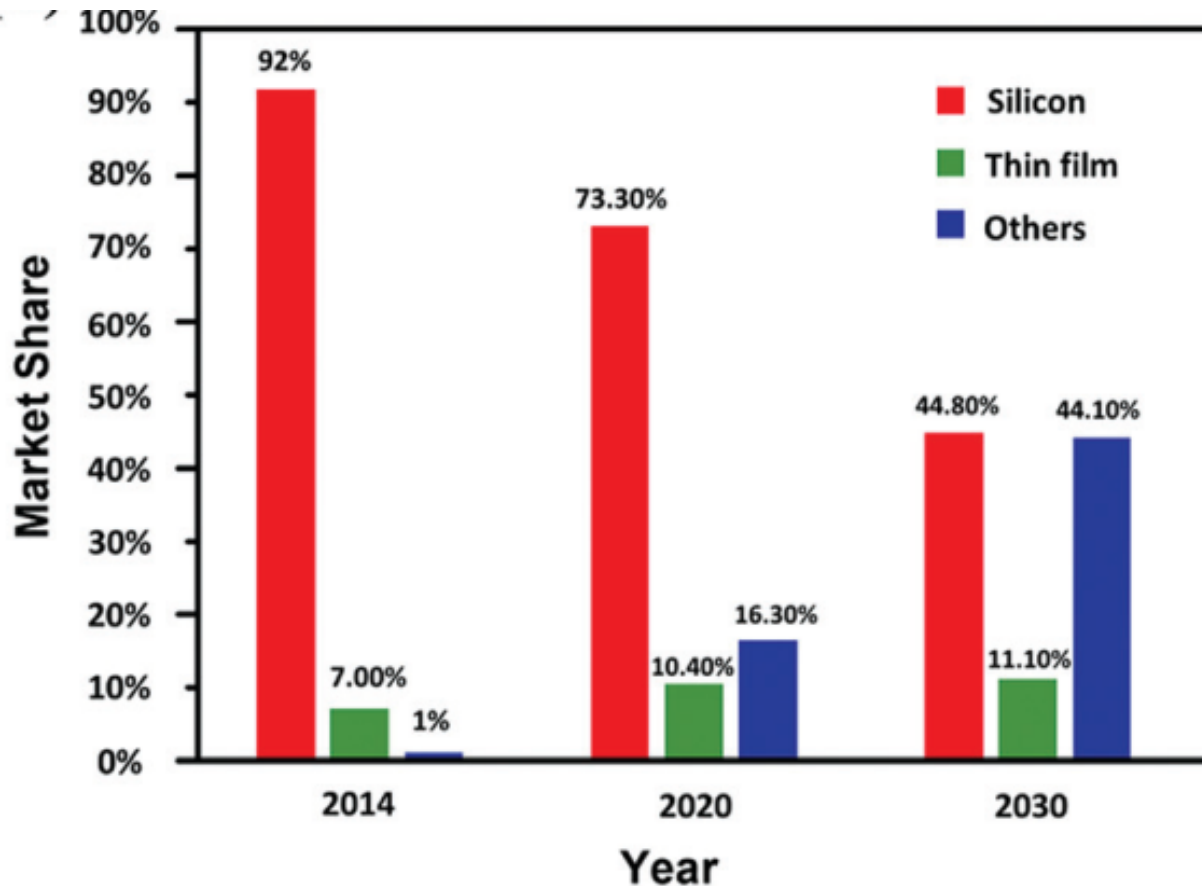


Wang, Chem. Sci., 2021, 12, 11936–11954, PSC efficiency updated.

Physics Department and INST, Sharif University of Technology



Market Share of Perovskite Solar Cells



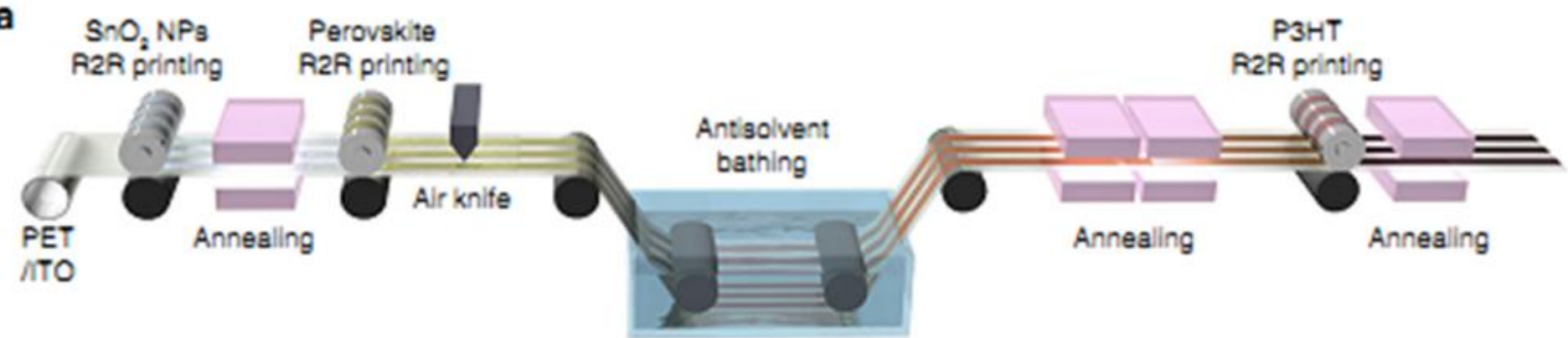
Md. ShahariarChowdhury, Energy Strategy Reviews, 2020, 100431

Perovskites are expected to gain equal market share with silicon, in a decade



Competitive Advantage of Perovskite over Silicon

Roll to roll processing: Flexible and fast



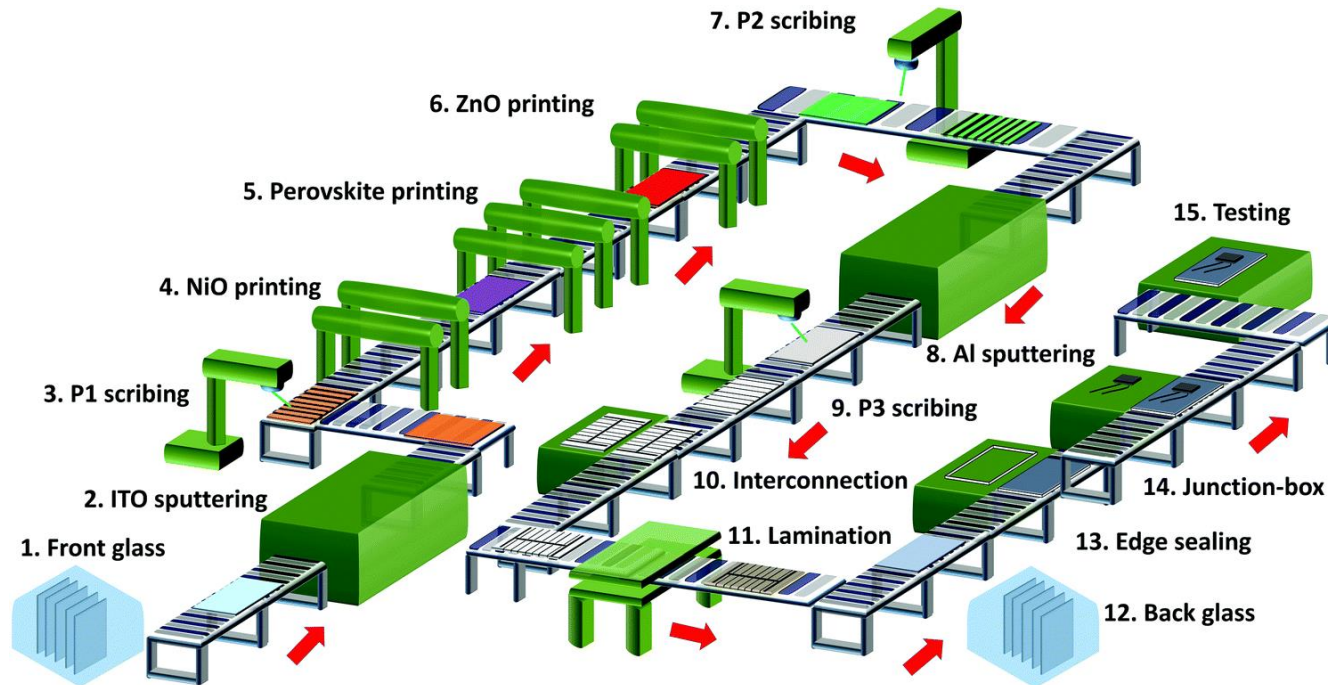
Y. Kim, et al., Nature communications, 2020,11: 5146

Fast and low-cost production, low weight cells, ideal for BIPV



Competitive Advantage of Perovskite over Silicon

From materials to module under the same roof



Energy Environ. Sci., 2017, 10, 1297-1305

Physics Department and INST, Sharif University of Technology



Competitive Advantage of Perovskite over Silicon

Required investment: low

Assumptions	A	B
Plant capacity (MW)	100	100
Total land area (acre)	3	3
Equipment cost (US\$ million)	7.51	7.51
Human resources	150	100
Debt: Equity	70:30	70:30
Life of the plant (years)	10	10
Construction period (months)	12	12

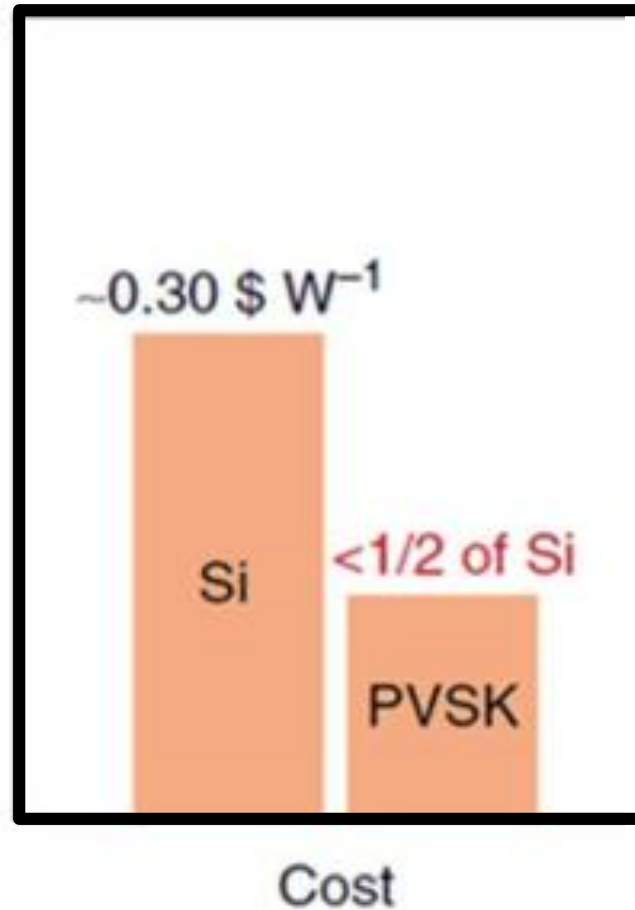
Global Challenges 2021, 2100070

Module production near solar farm is possible:
Lower shipping and logistic costs



Competitive Advantage of Perovskite over Silicon

Lower cost

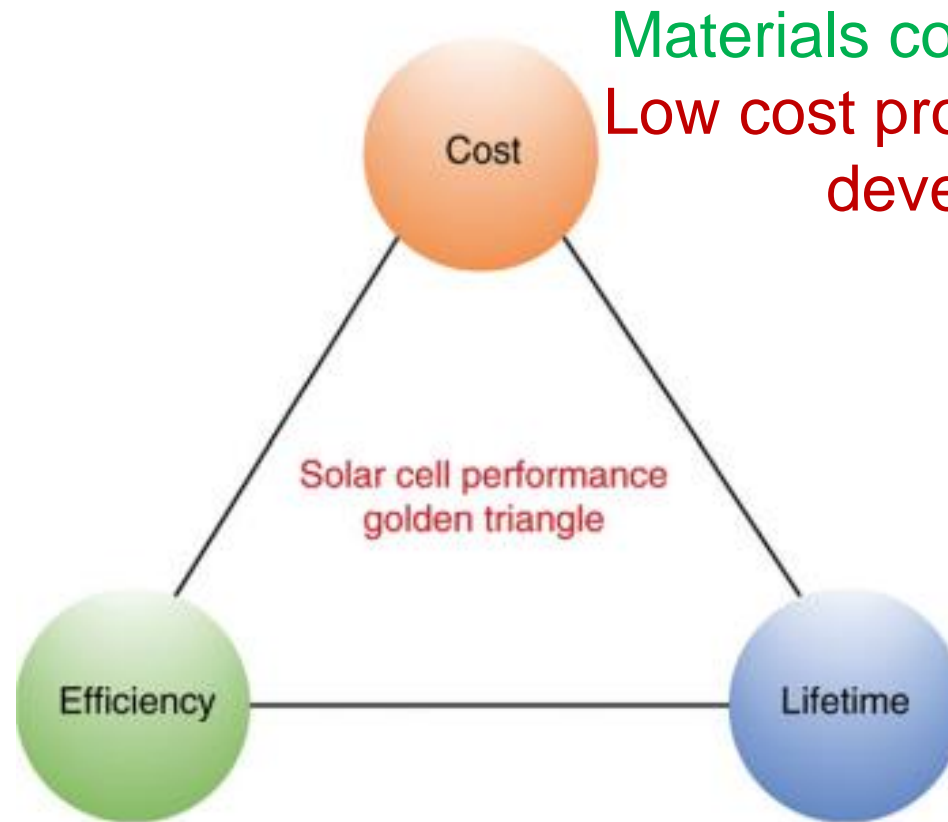


Wang, Chem. Sci., 2021, 12, 11936–11954, PSC efficiency updated.

Physics Department and INST, Sharif University of Technology



Perovskite Success and Challenge



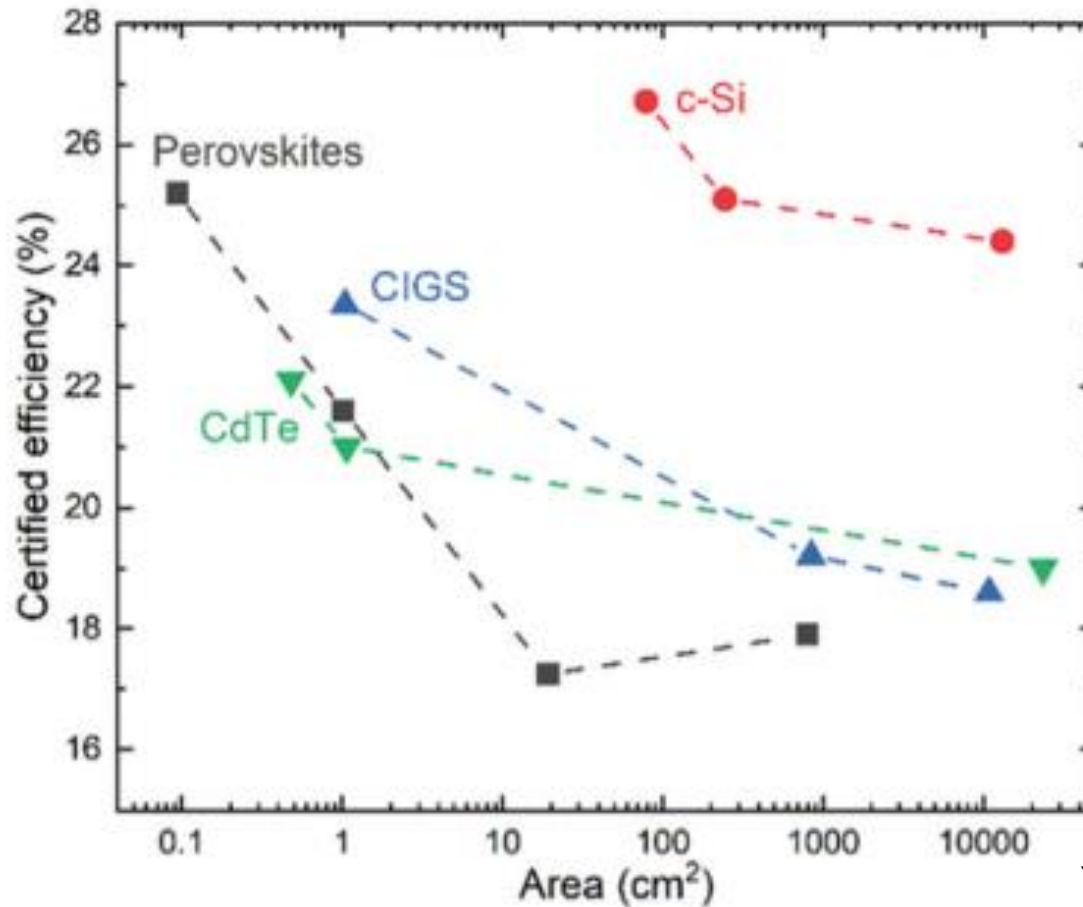
Materials cost is very low.
Low cost processing to be developed

Good for small cell,
Challenge for large cell
(Manufacturing challenge)

Stability has dramatically improved, but still needs improvement



Challenge of Scale-up



Y. Cheng, et al, EES 2021

Technologies should be developed for efficient manufacturing of perovskite solar cells



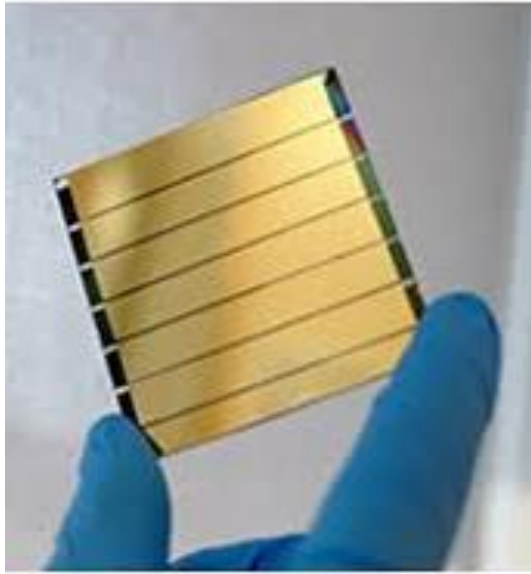
What Physics Makes Perovskite so Special?

Compared to other thin film technologies, perovskites:

1. Can be deposited highly crystalline by **ink printing**
2. Are very **defect tolerant**
3. Show **high mobility** ($> 10 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$)



Structure of Perovskite Solar Cells



TCO (FTO or ITO)

Glass

Electron selective layer



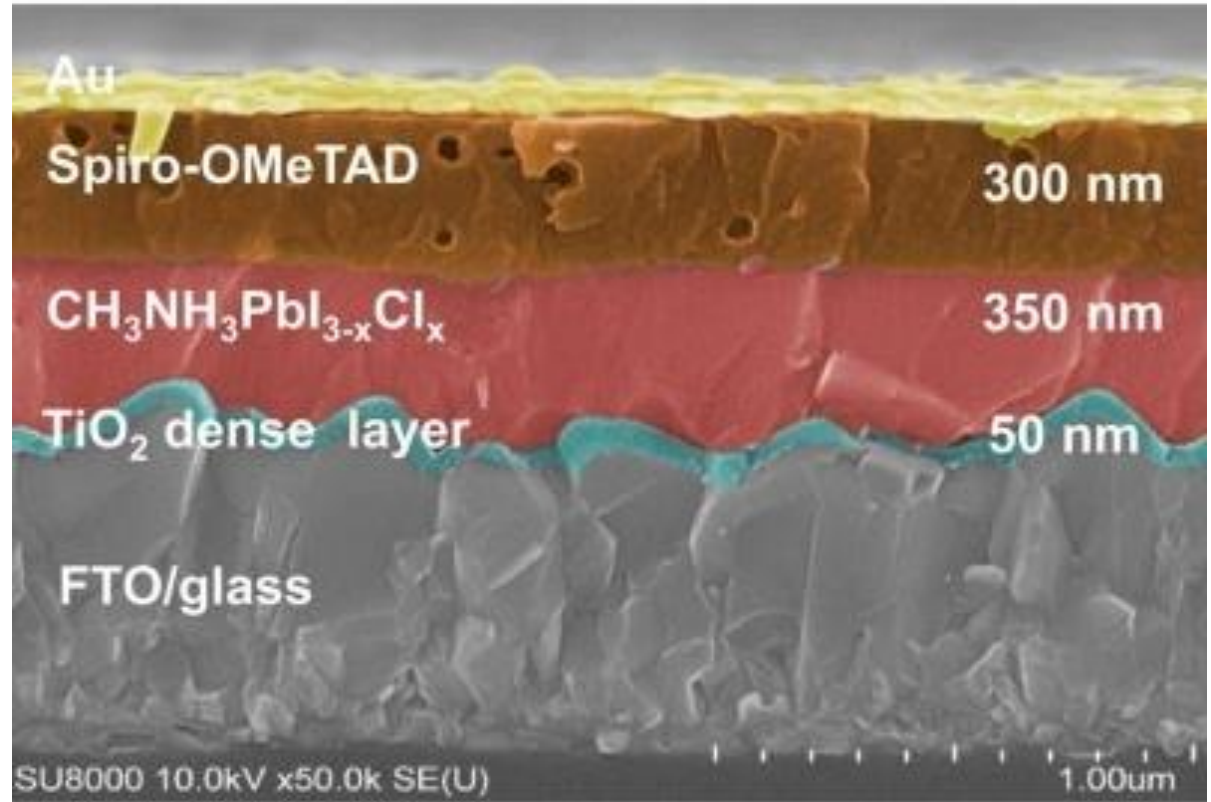
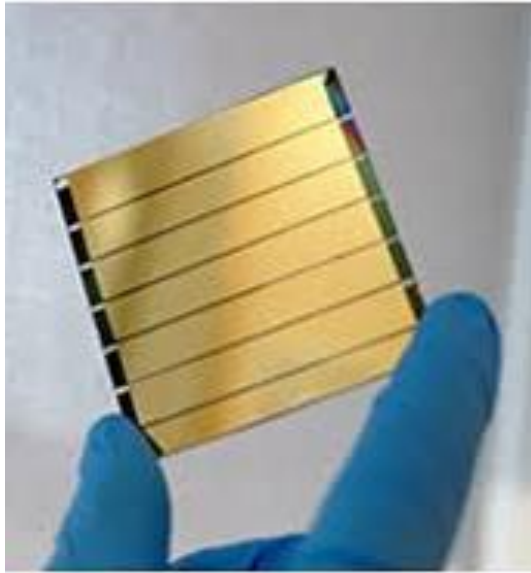
Electrode

Hole selective layer

Solarviews.com



Structure of Perovskite Solar Cells

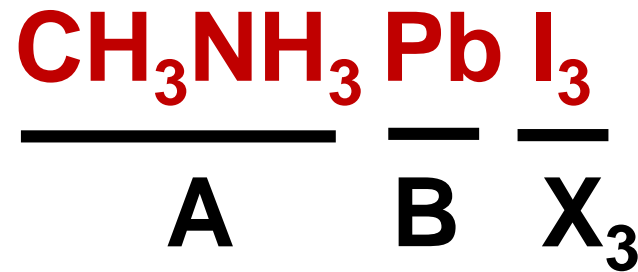


Jean, J. et al. ACS Energy Letters, 2, (11)

Device thickness is about 1 micrometer



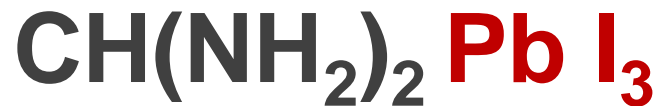
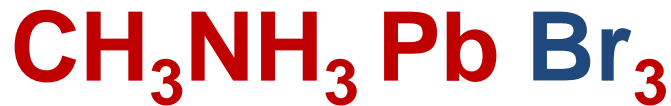
Organic-Inorganic Perovskites



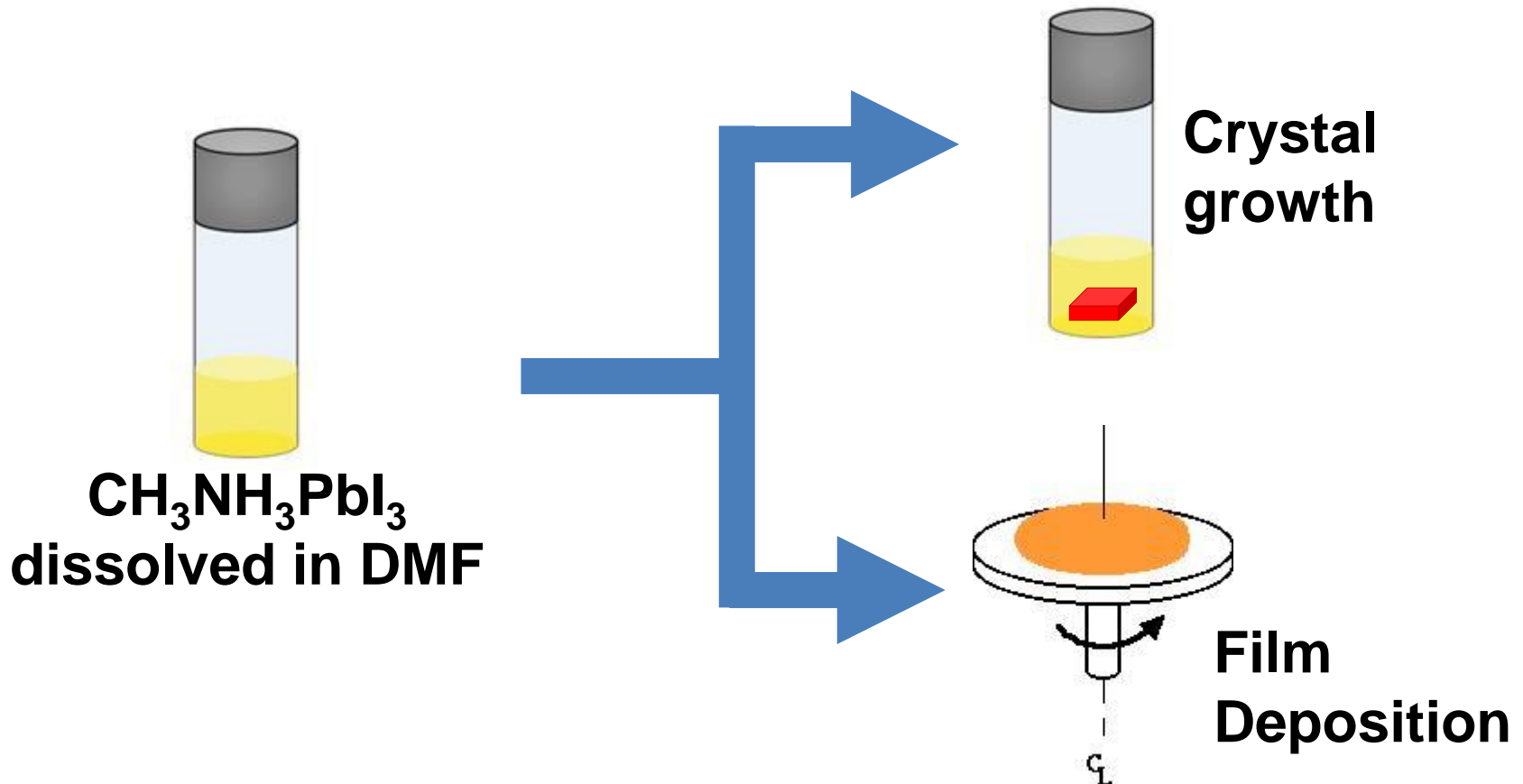
Methyl Ammonium Lead Iodide



Organic-Inorganic Perovskites



From solution to crystal



Perovskite can form high quality crystals at near room temperature by ink processing

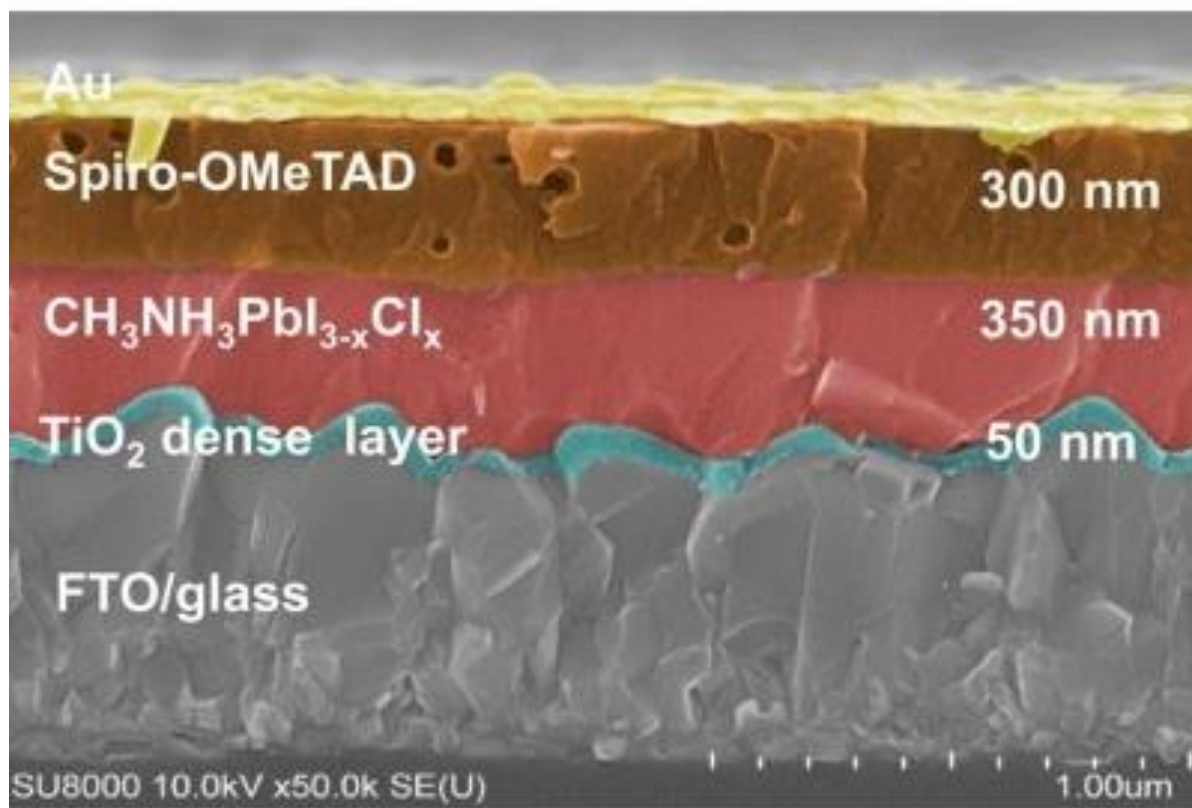


Scale-up of Perovskite Solar Cells

- Ink Formulations
- Deposition Methods
- Device Physics



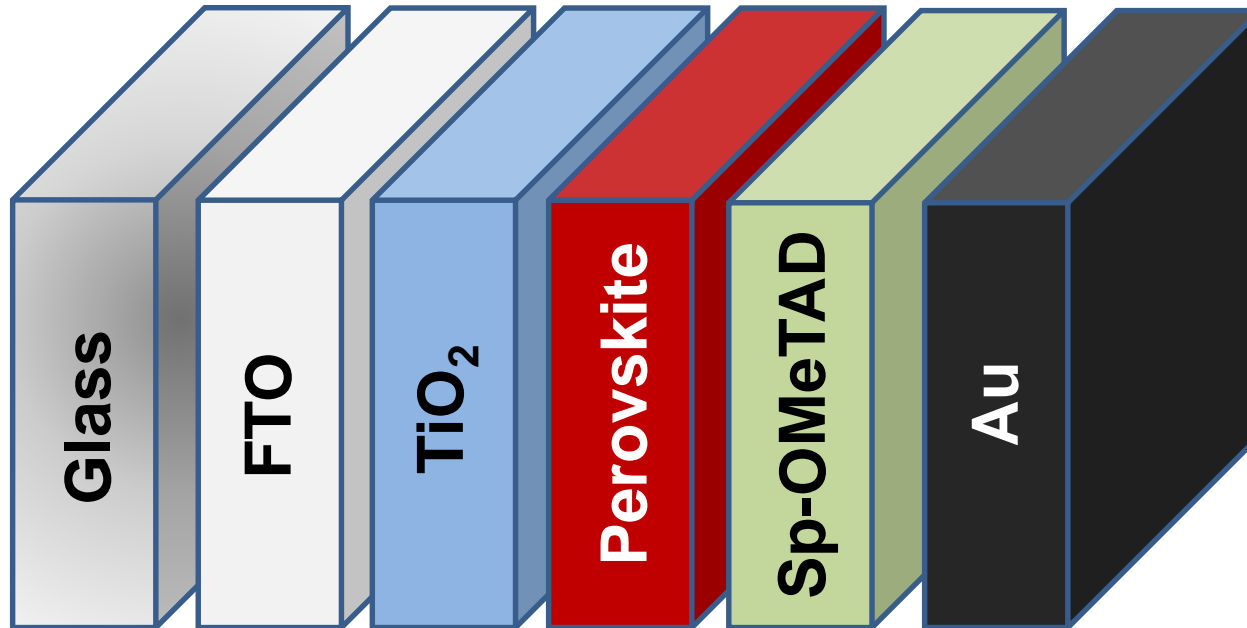
Conventional Perovskite Solar Cells



Jean, J. et al. ACS Energy Letters, 2, (11)



Our Approach

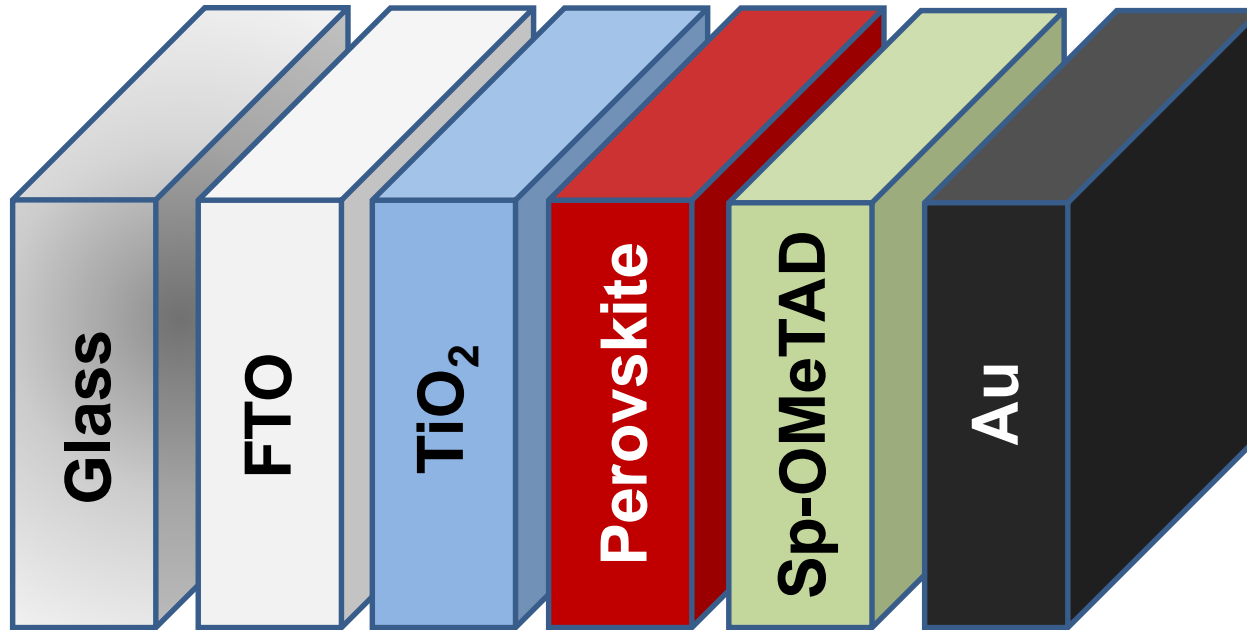


Our direction is making perovskite solar cells

MANUFACTURABLE



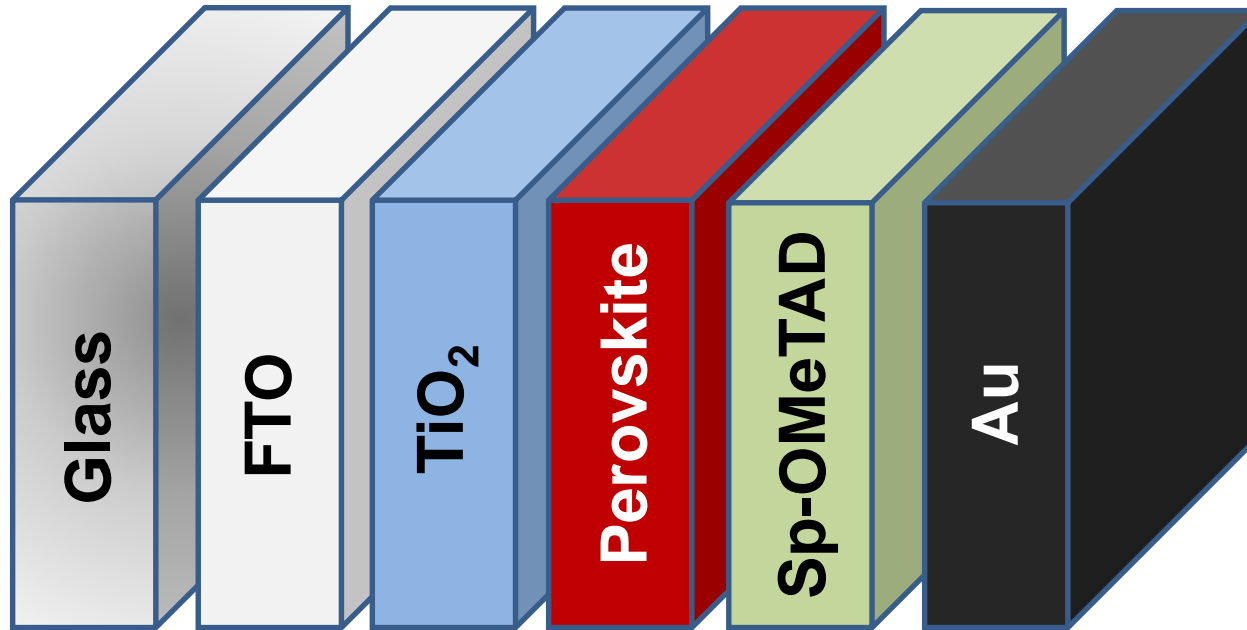
Our Approach



**A low temperature
and fast process**



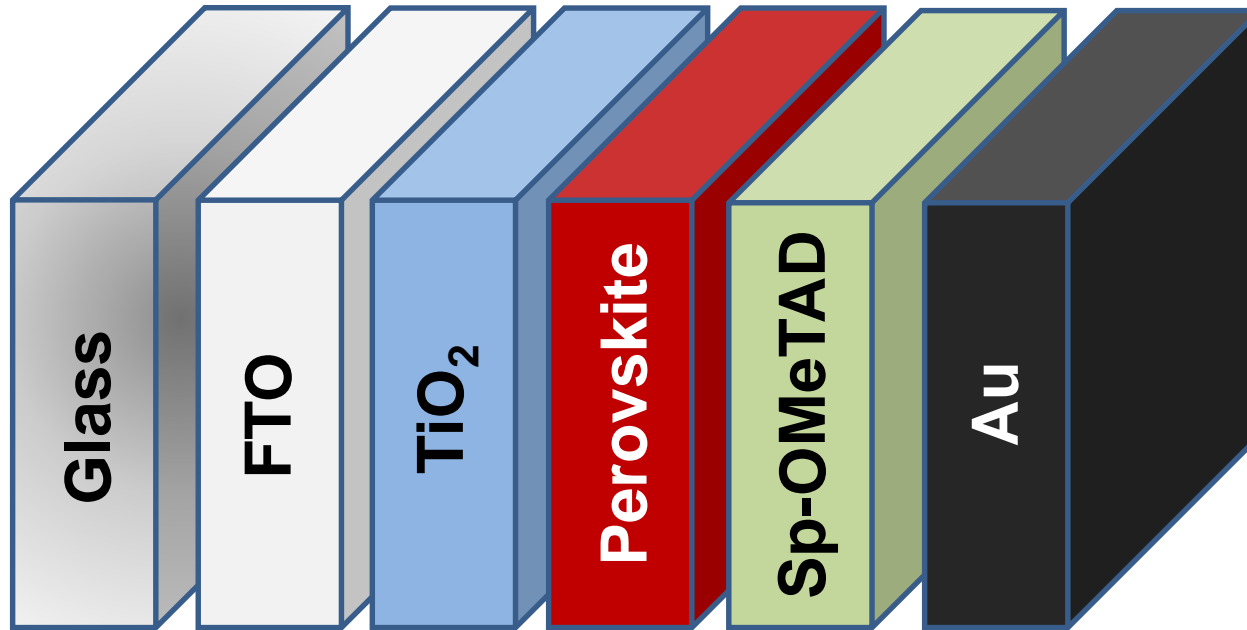
Our Approach



**Print instead of
spin coating**



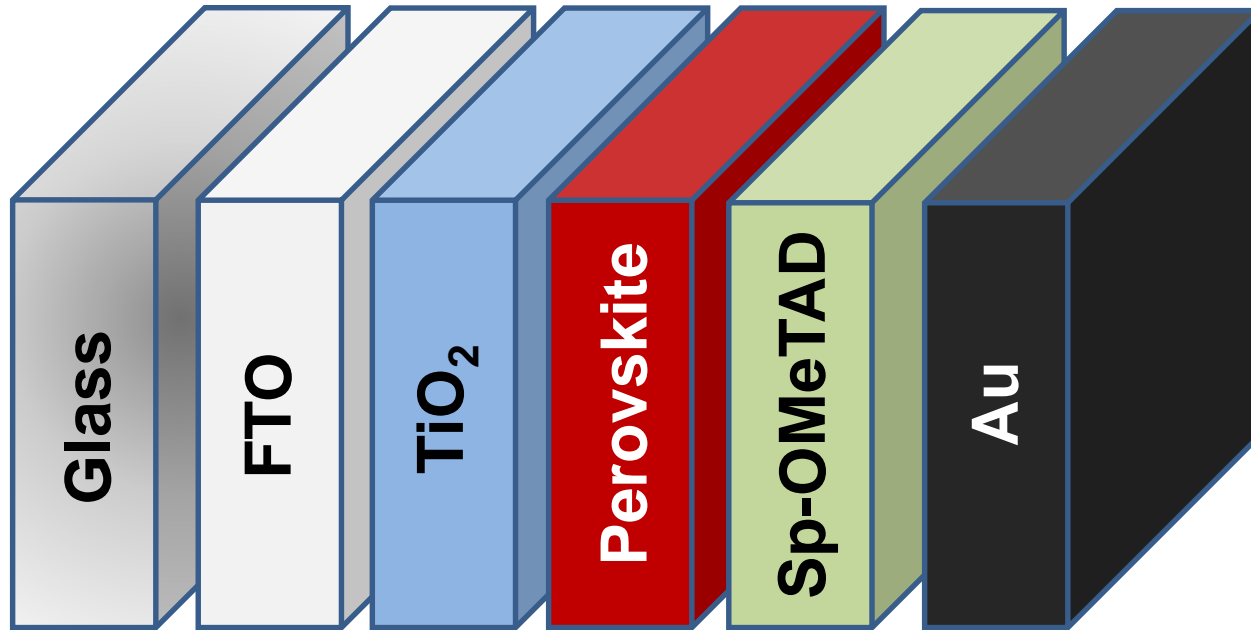
Our Approach



**Replacing with an
inorganic material**



Our Approach



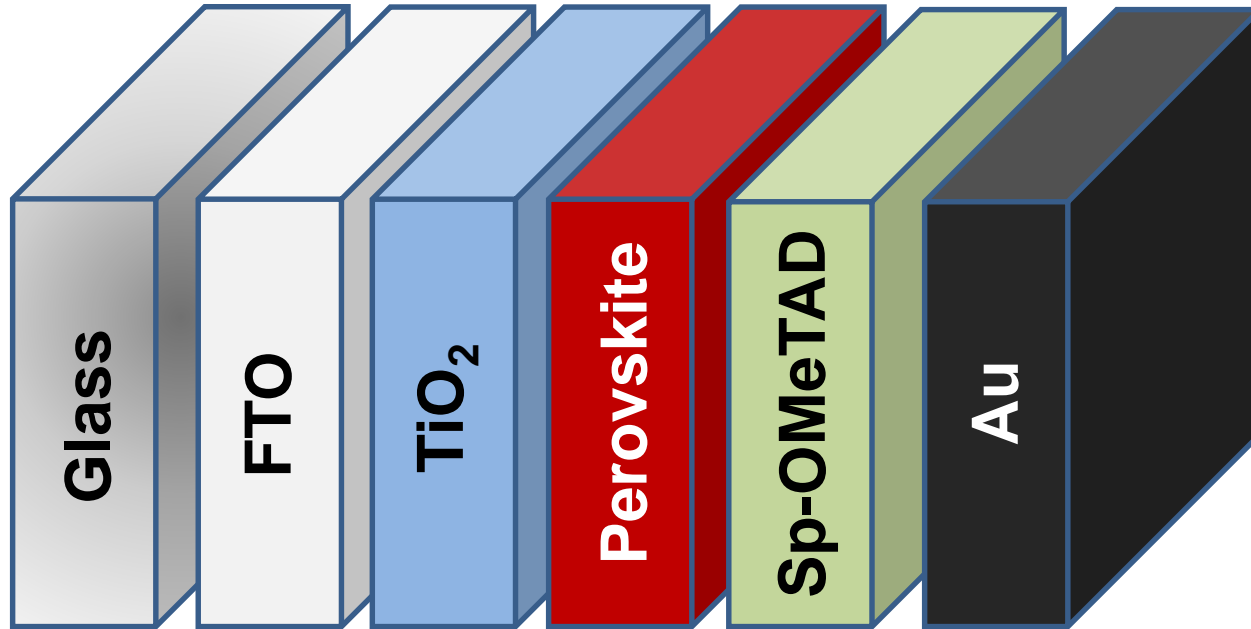
**Printable electrode
of carbon or Au**



Irradiation curing of TiO_2 paste layer



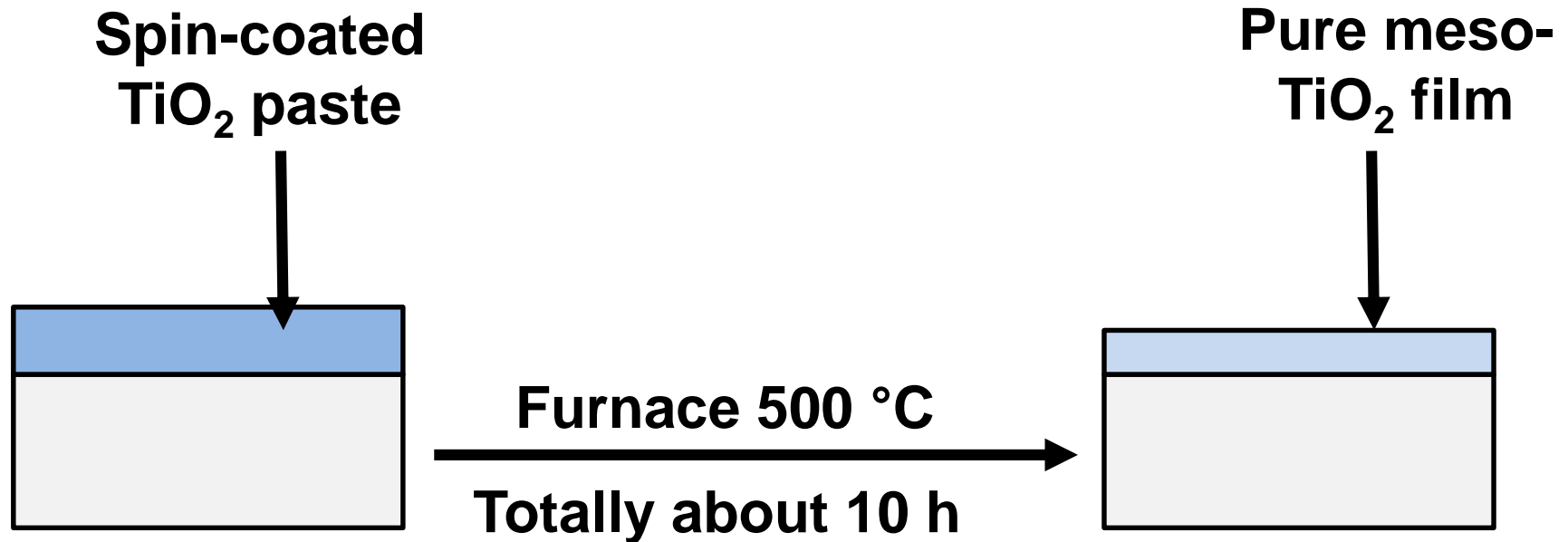
Irradiation curing of TiO_2 paste layer



**A low temperature
and fast process**

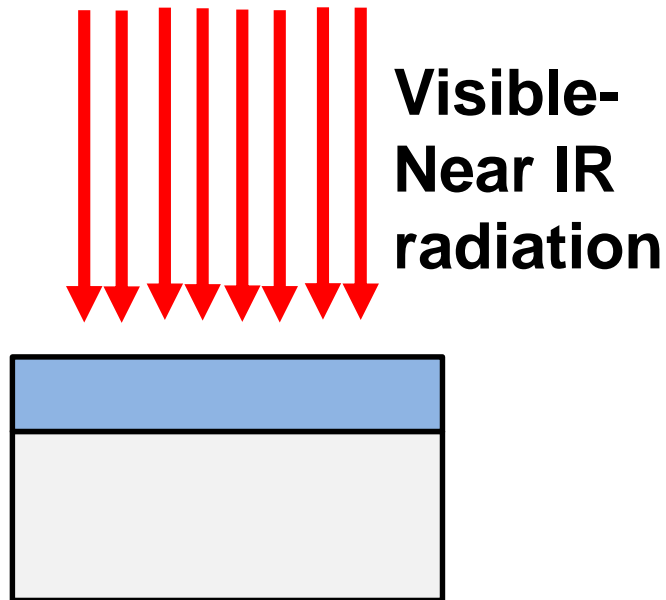


Conventional meso-TiO₂ deposition

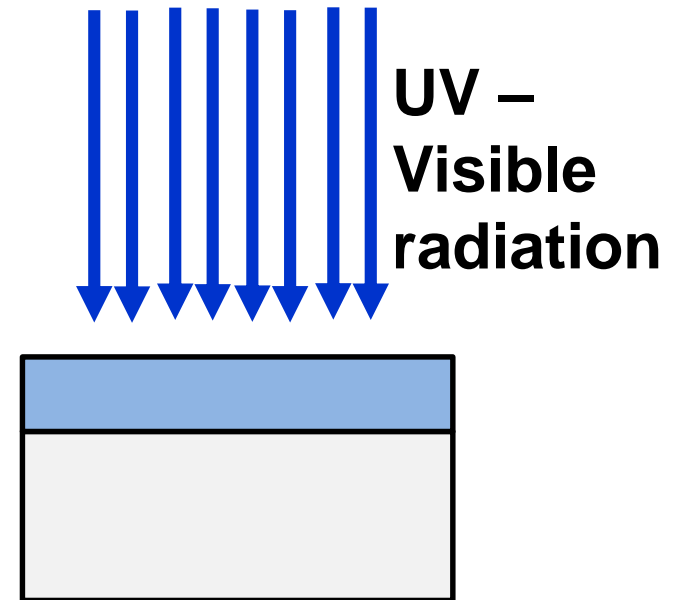


Irradiation curing of TiO₂ paste layer

Halogen lamp

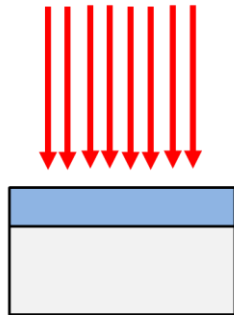


Mercury vapor lamp

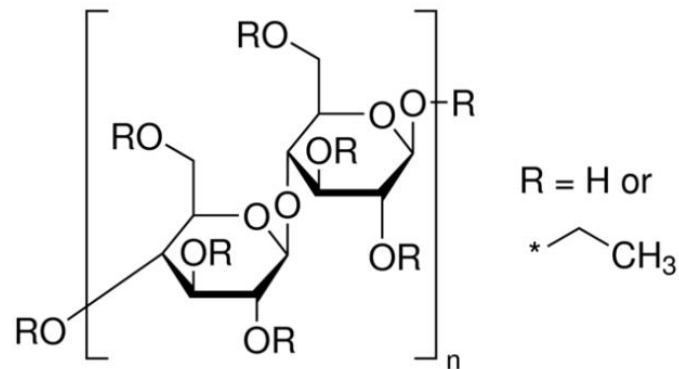
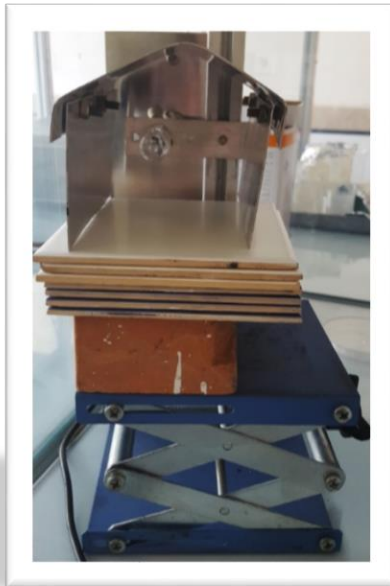


Infrared heating

Halogen lamp



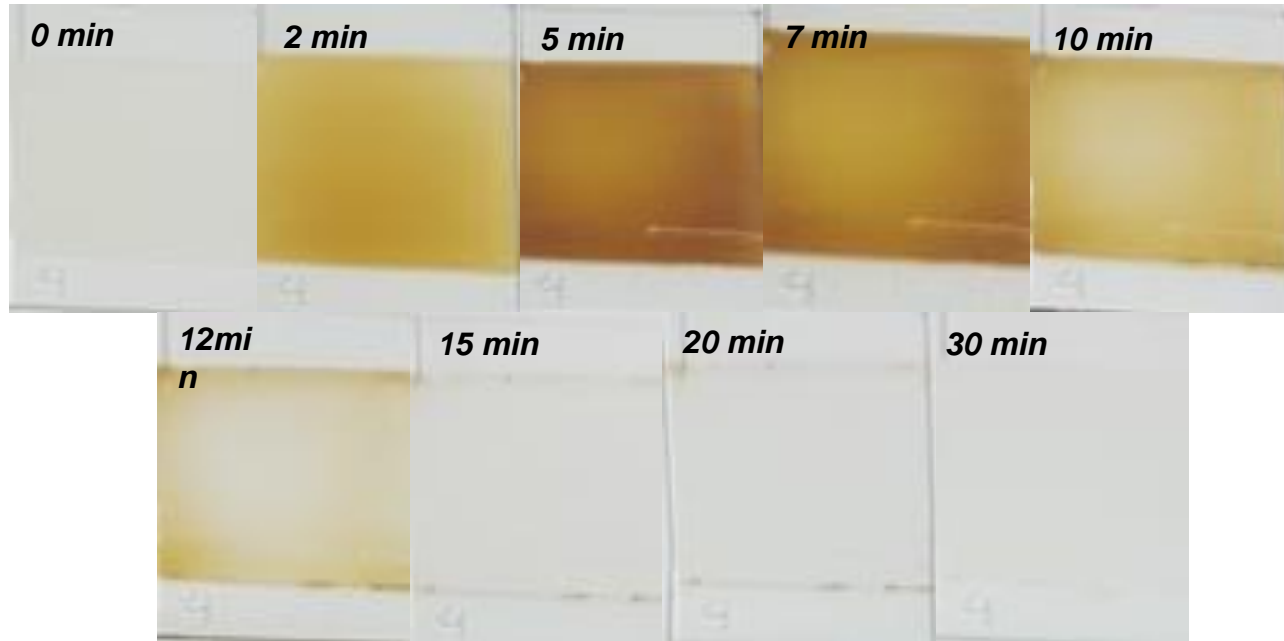
We expect to remove the binder (ethyl cellulose) and solvent by halogen lamp irradiation



Ethyl cellulose



Infrared heating

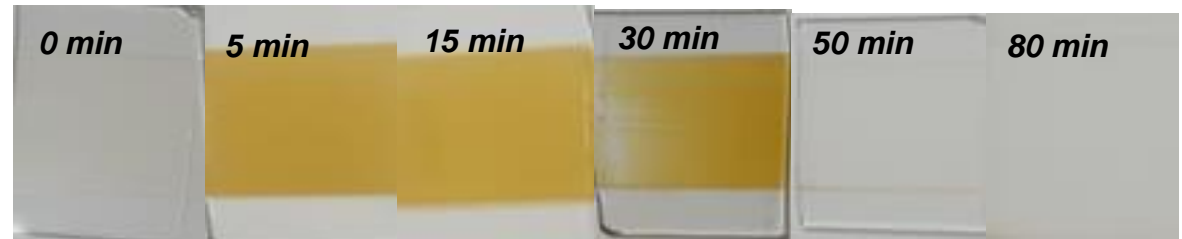
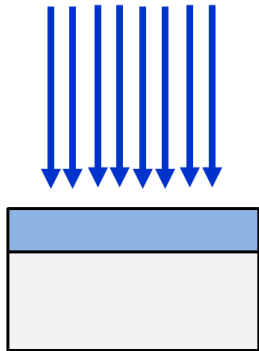


Paste is first colored due to carbonization



UV Curing

Mercury vapor lamp

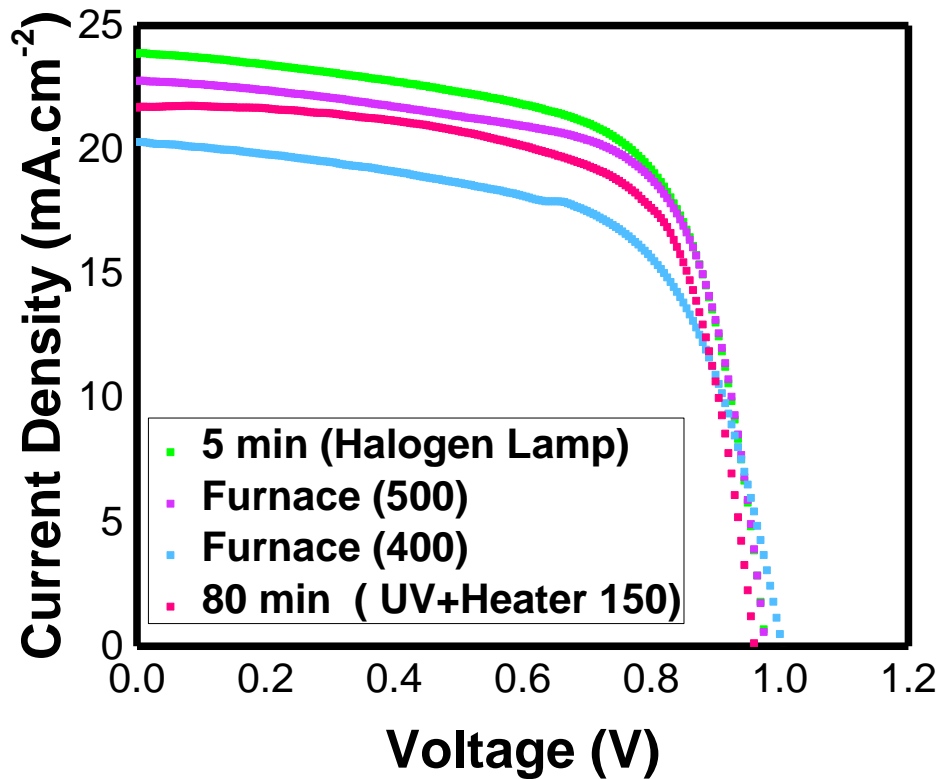


UV irradiation is expected to act photocatalytically

First carbonization and then removal of binder



Infrared and UV Curing versus annealing



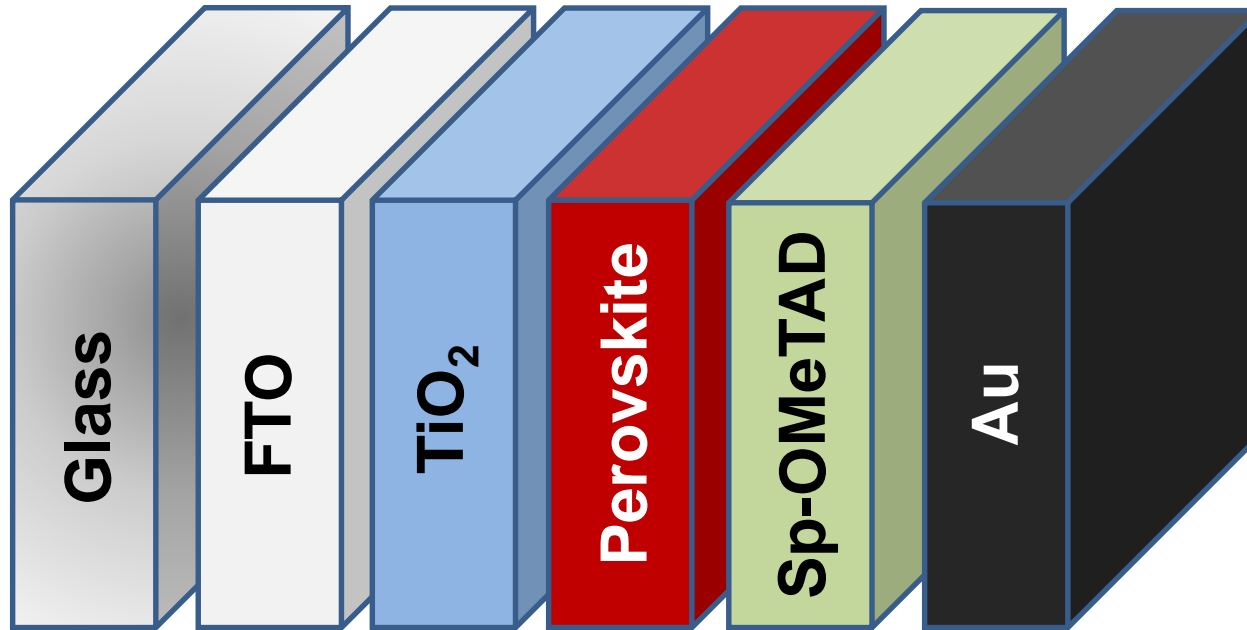
Infrared or UV results are similar to 500 °C furnace heating



Printing of Perovskite Layers



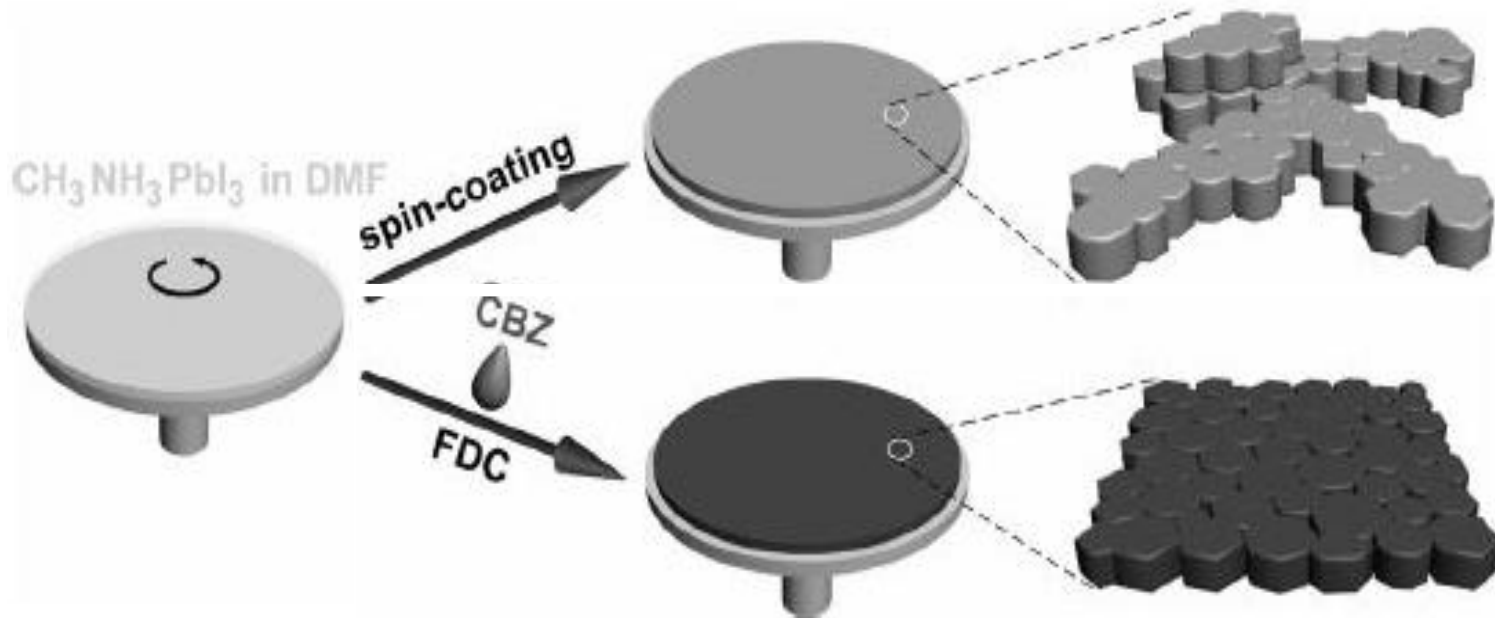
Printing of perovskite layer



**Print instead of
spin coating**



Conventional perovskite film deposition

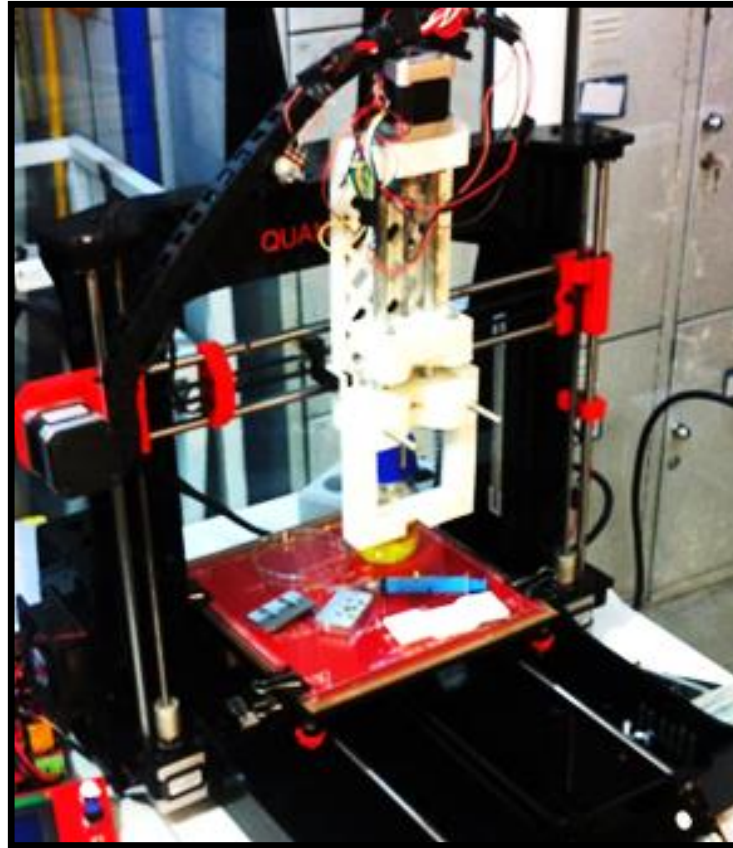


Conventional method: Spin coating + anti-solvent

Spin coating and anti-solvent *Not scale-up friendly*



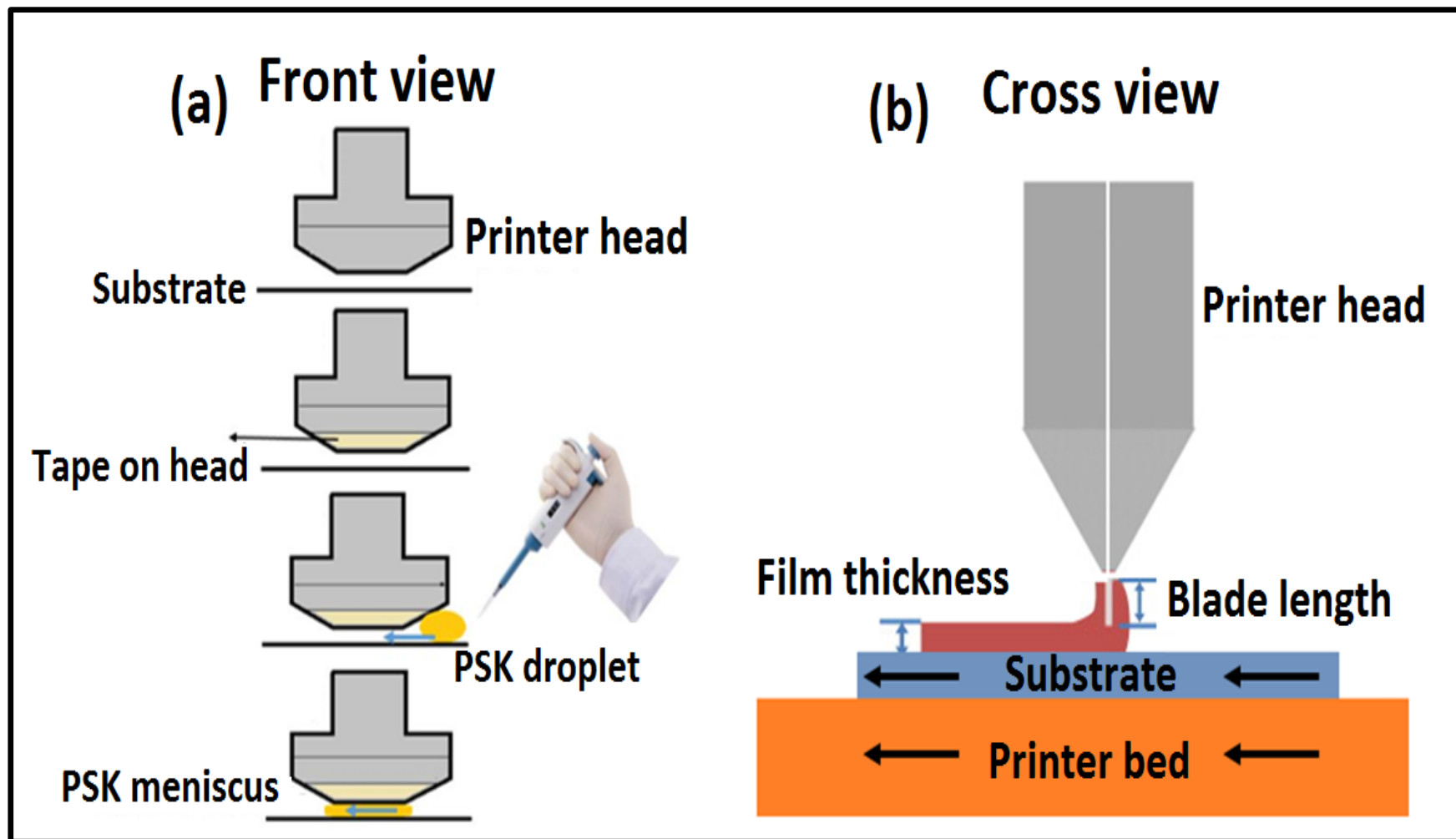
Our print setup



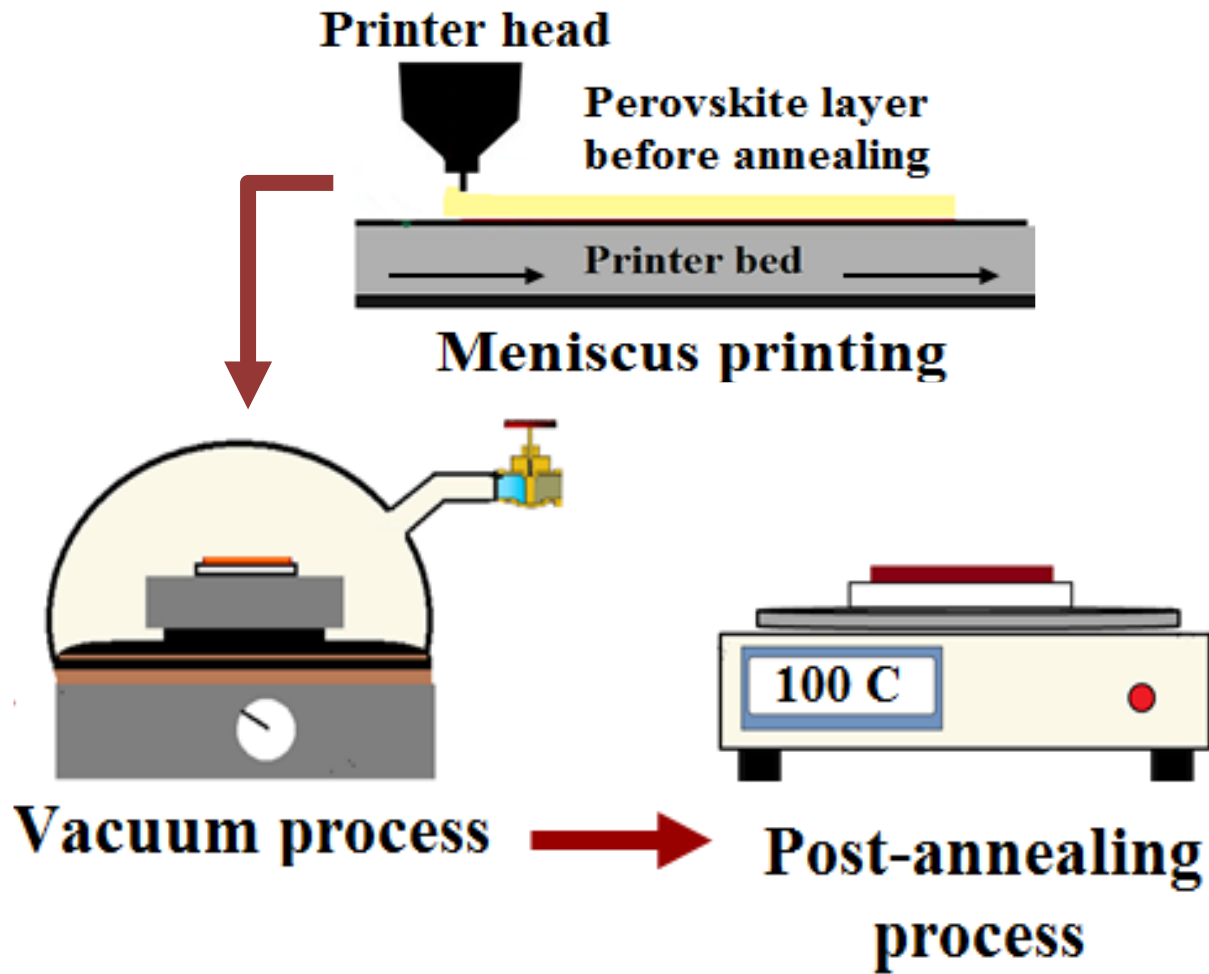
A 3D printer modified setup for blade coating



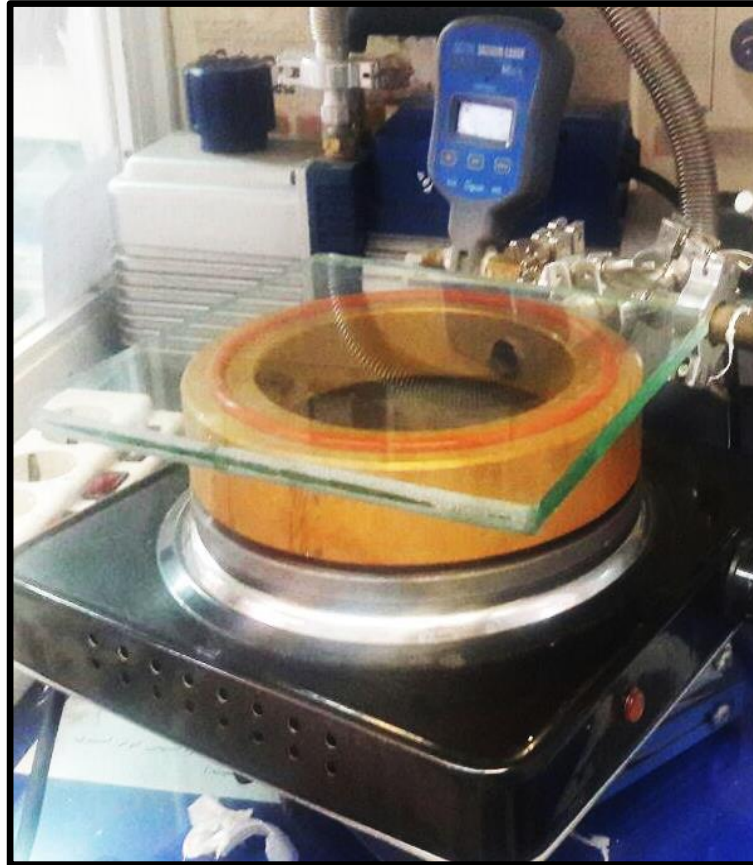
Meniscus Printing



Vacuum Curing



Vacuum Curing Setup

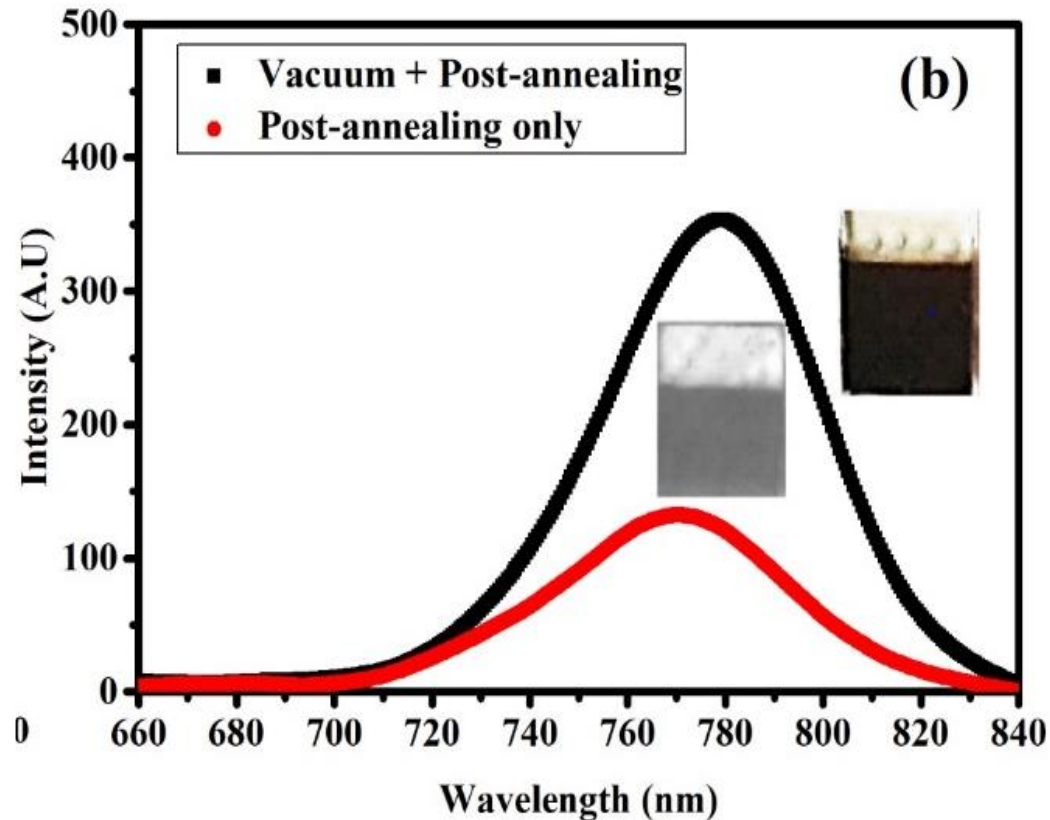


Our Vacuum Chamber

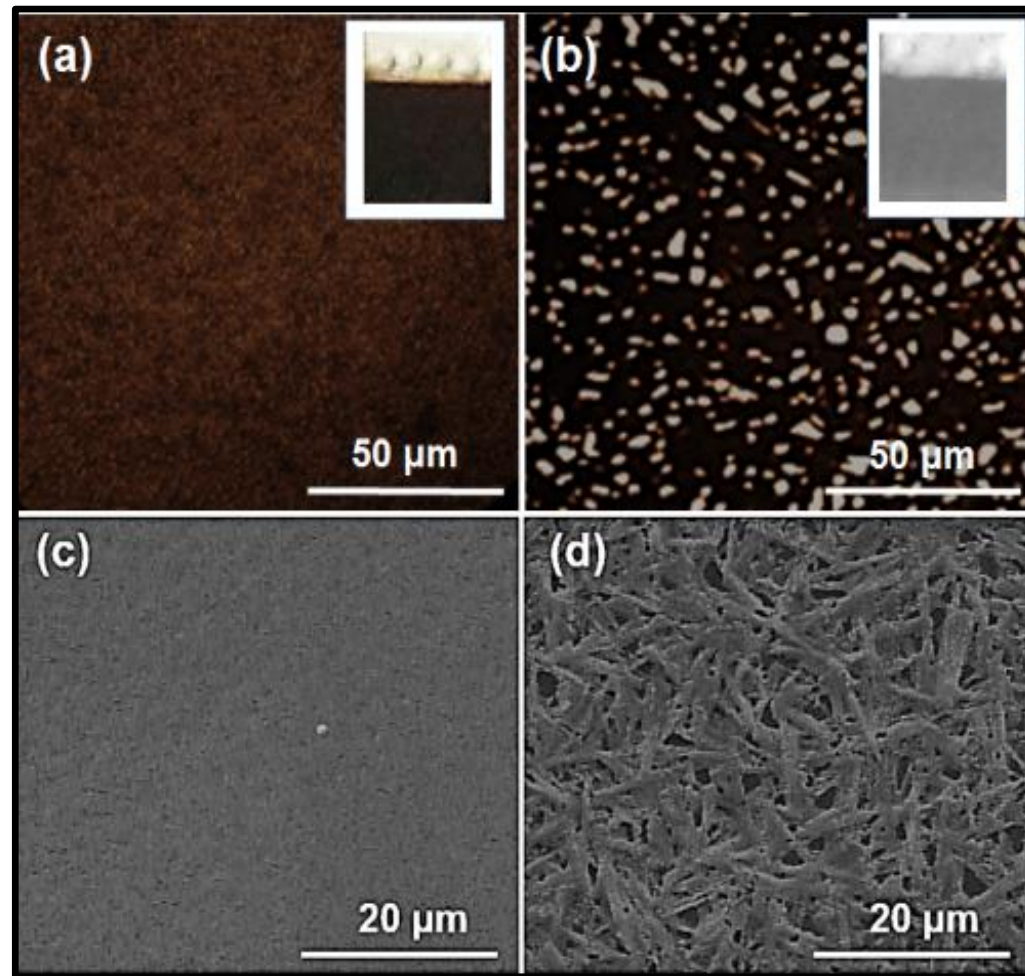


Effect of vacuum curing

Photoluminescence (PL)

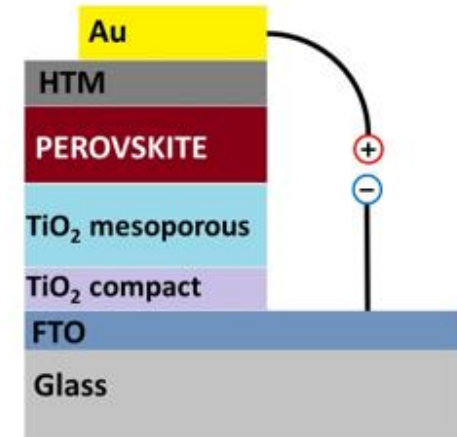
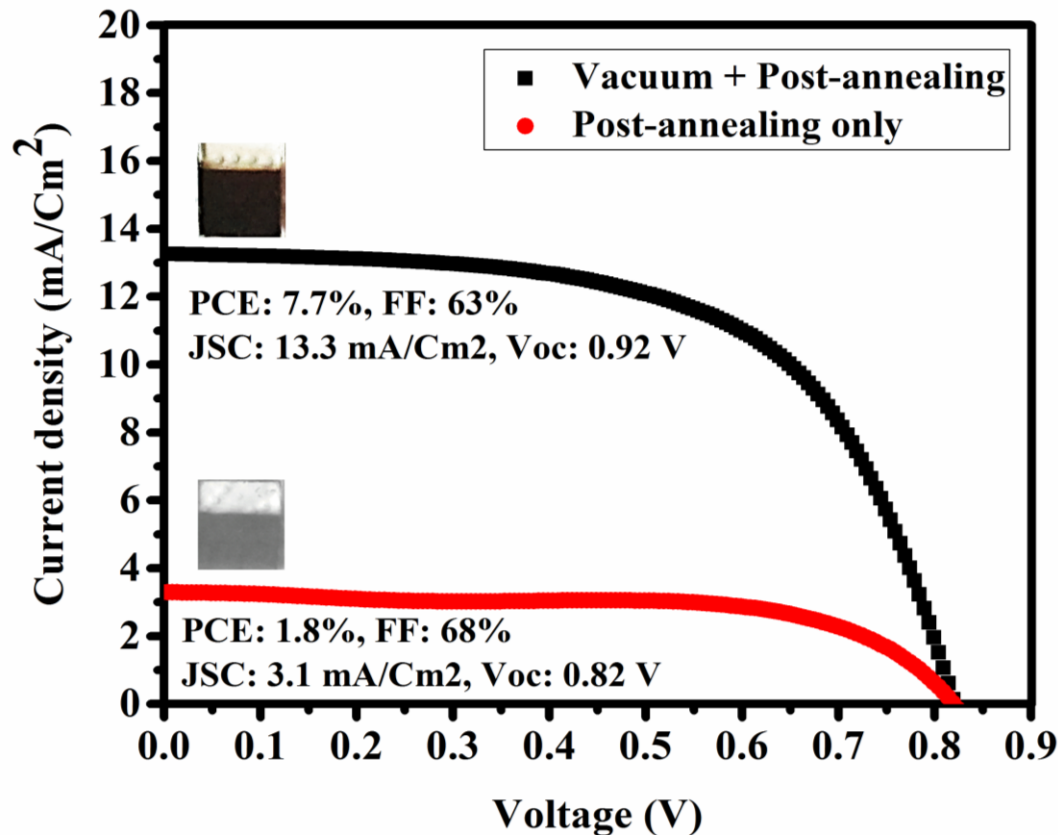


Effect of vacuum curing

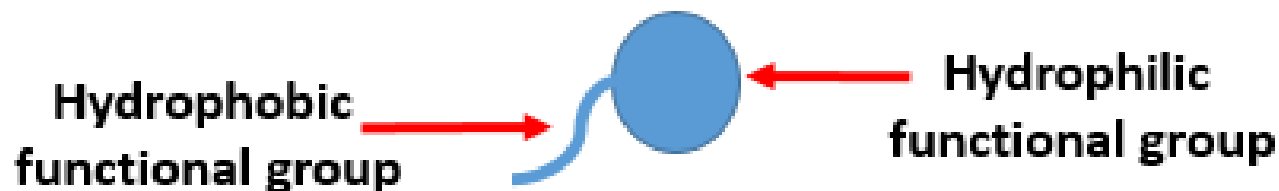
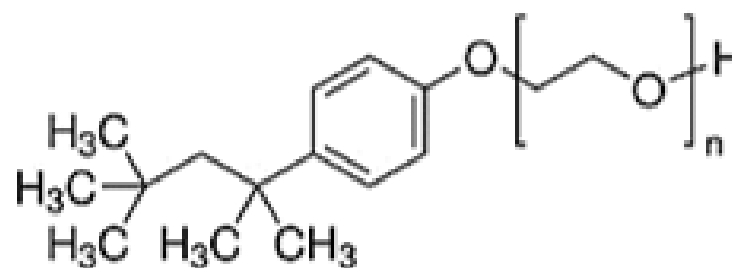


Effect of vacuum curing


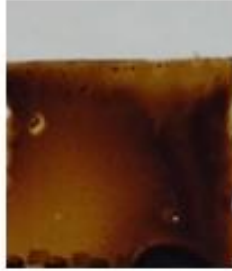


Solar cell performance



Improved layers by surfactants

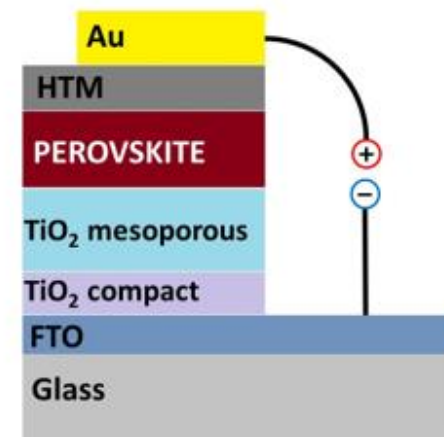
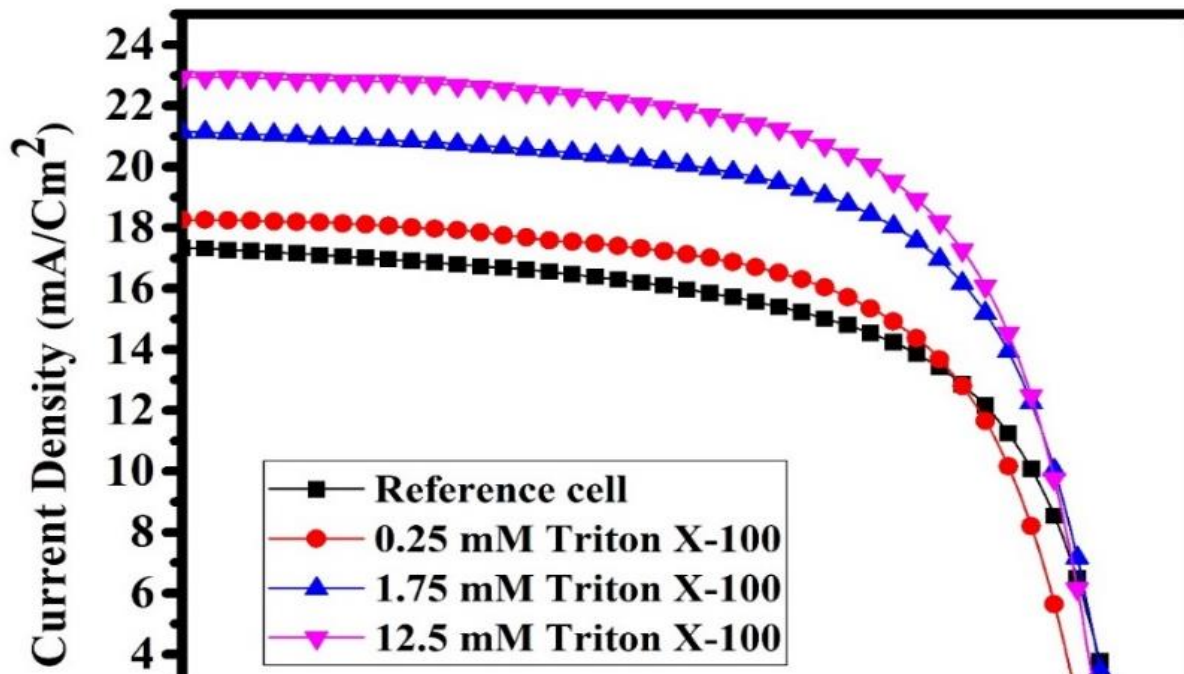


Improved layers by surfactants

	Glass substrate without heat-treatment	Glass substrate with 500 °C heat-treatment
Perovskite precursor with no surfactant		
Perovskite Precursor with 12.5 mM X-100		



Improved layers by surfactants



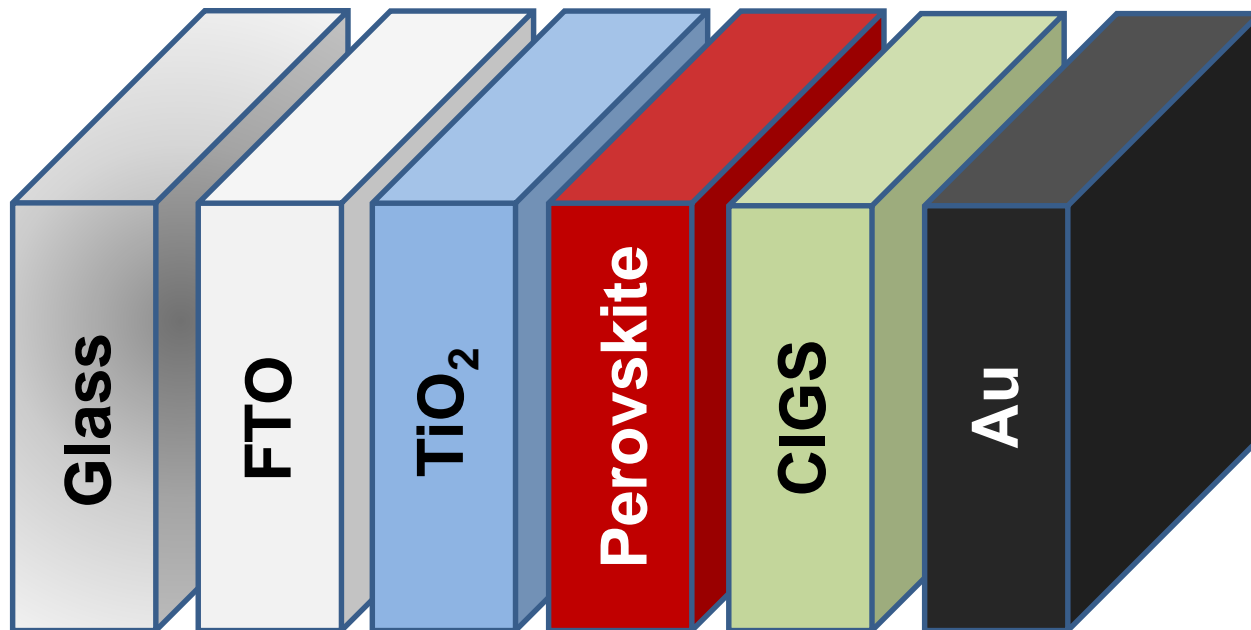
Triton X-100 concentration (mM)	Surface area (cm ²)	PCE (%)	Jsc (mA/cm ²)	Voc (V)	FF (%)
0	0.09	11.2±0.9	17.33±1.90	1.01±0.04	0.62±0.06
0.25	0.09	11.5±0.4	18.25±0.90	0.99±0.06	0.64±0.03
1.75	0.09	14.0±0.3	17.82±1.30	1.02±0.02	0.65±0.04
12.5	0.09	15.1±0.3	22.90±1.08	1.02±0.02	0.65±0.02
12.5	1.0	12.3±0.4	20.01±1.05	0.98±0.06	0.63±0.03



Application of CuInGaS_2 as HTM



Use of Cu(In,Ga)S₂ Nanoparticle HTM

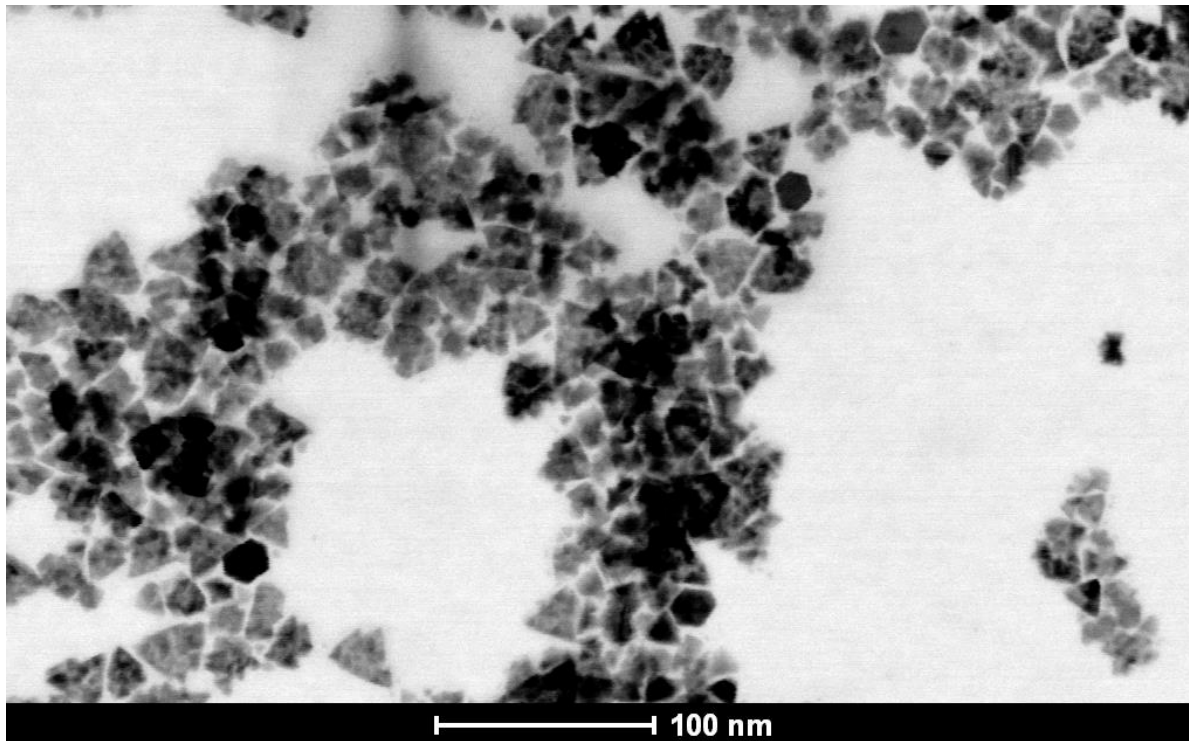


**Replacing with an CIGS as
an inorganic film**

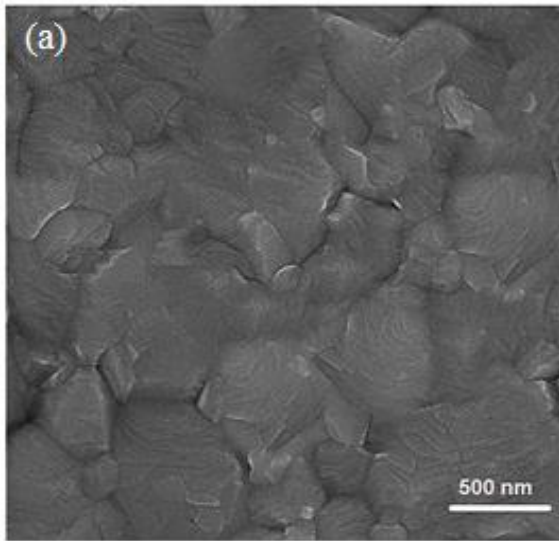


CIGS Nanoparticles

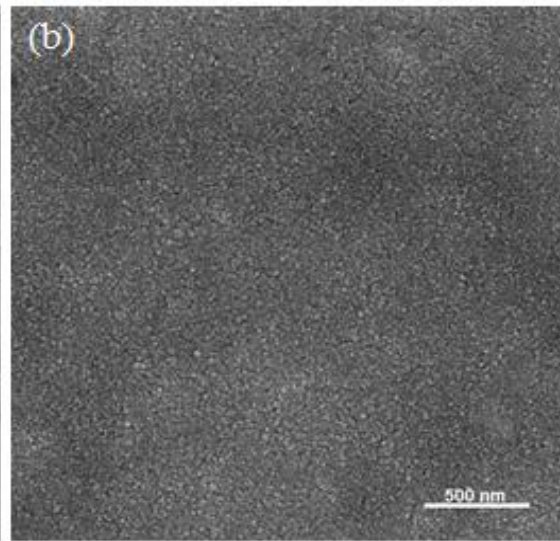
CIGS nanoparticles were synthesized in olleylamine at high temperature and dispersed in chloroform



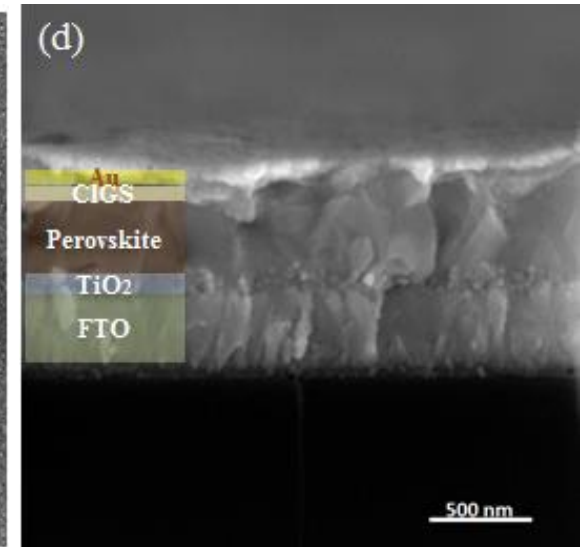
SEM images of CIGS films



**Perovskite film
top view**



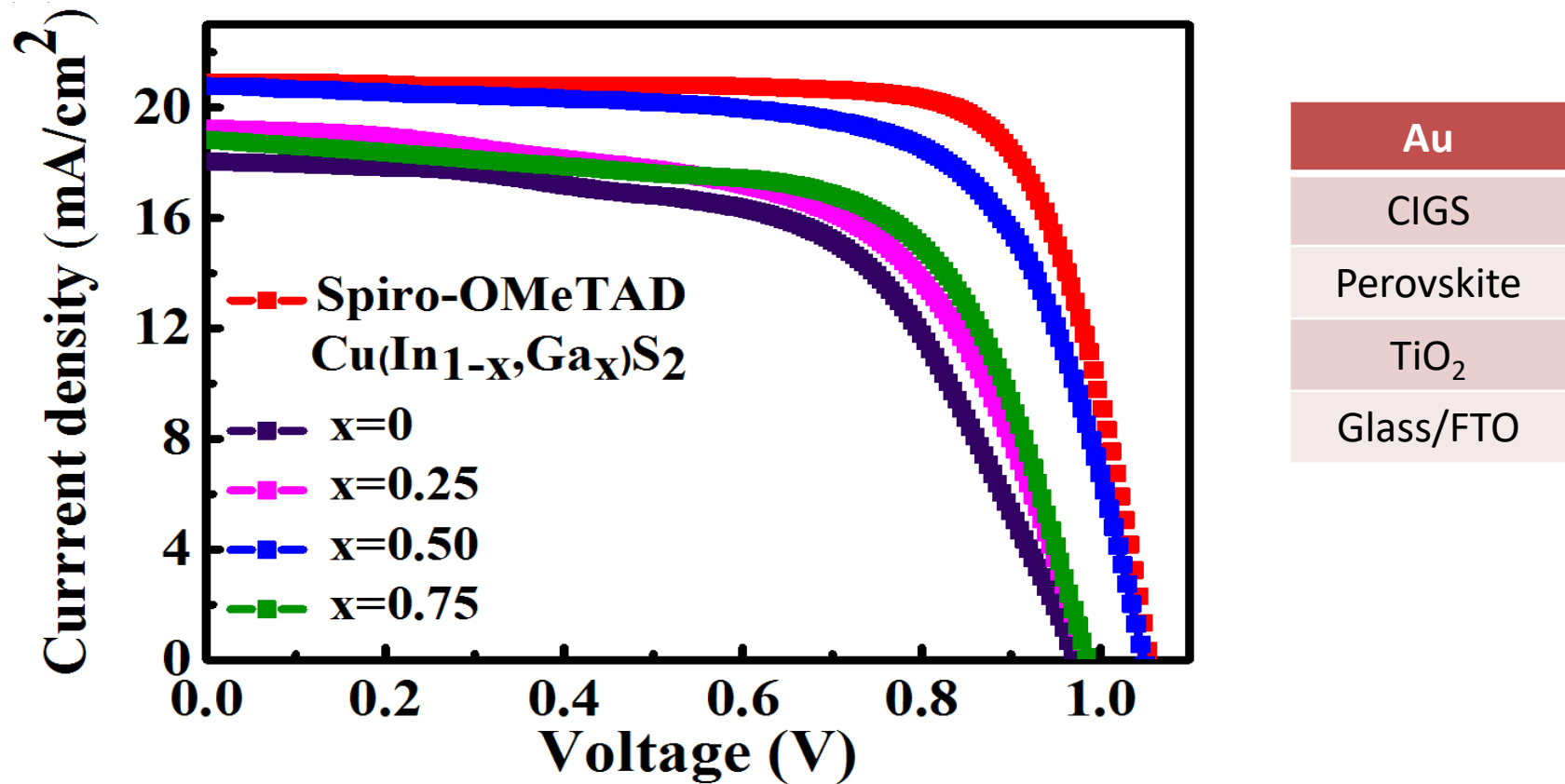
**CIGS/Perovskite
top view**



**Device cross
section**



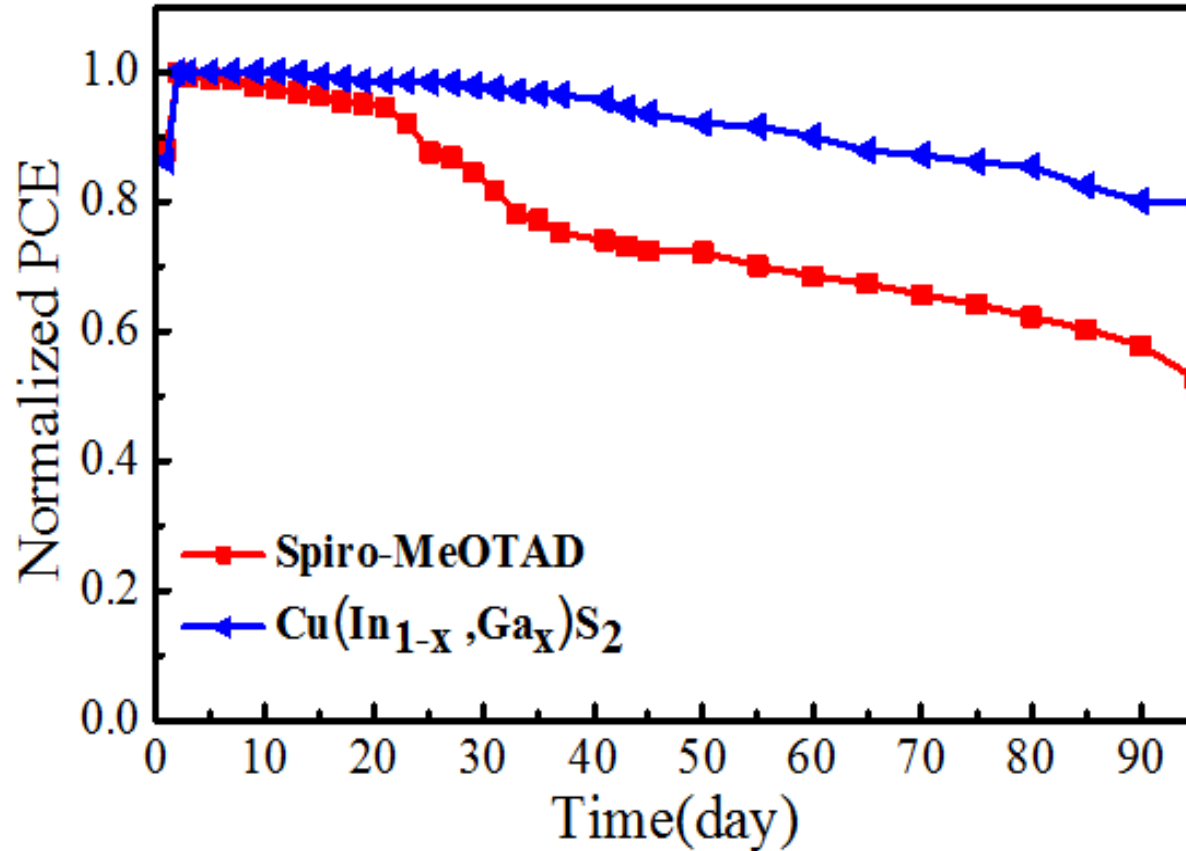
Device performance using CIGS HTM



Efficiency for CIGS HTM is almost equal to reference cell



Device stability test



Au
CIGS
Perovskite
TiO ₂
Glass/FTO

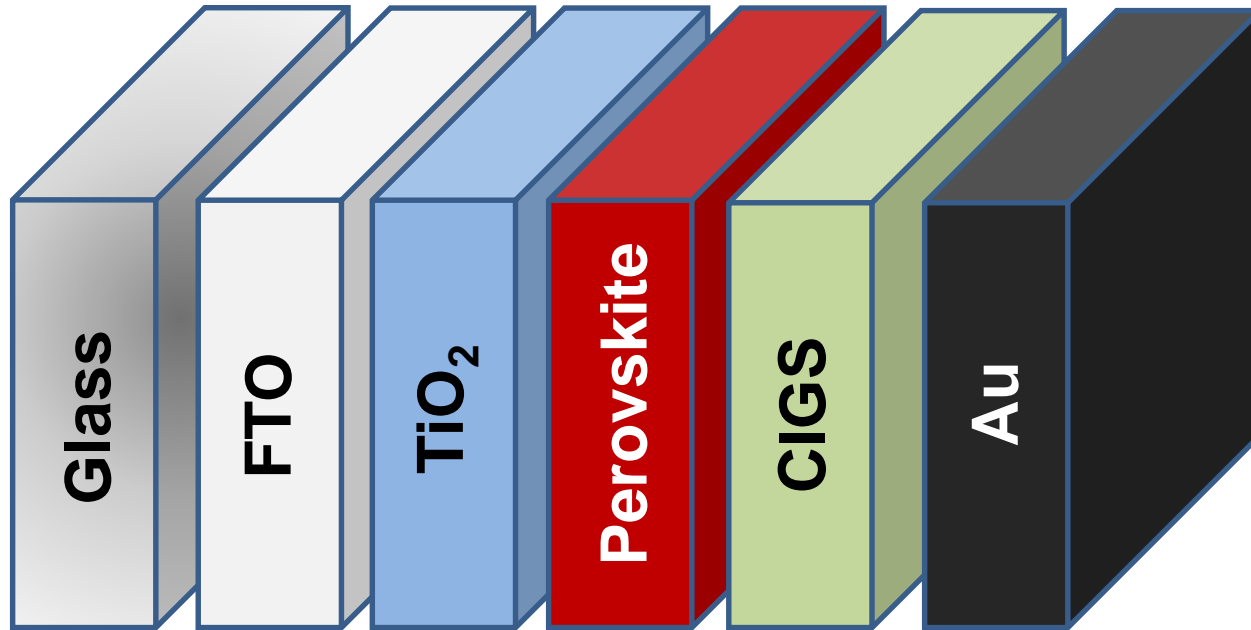
Solar cell devices with CIGS show better stability



Carbon top electrode



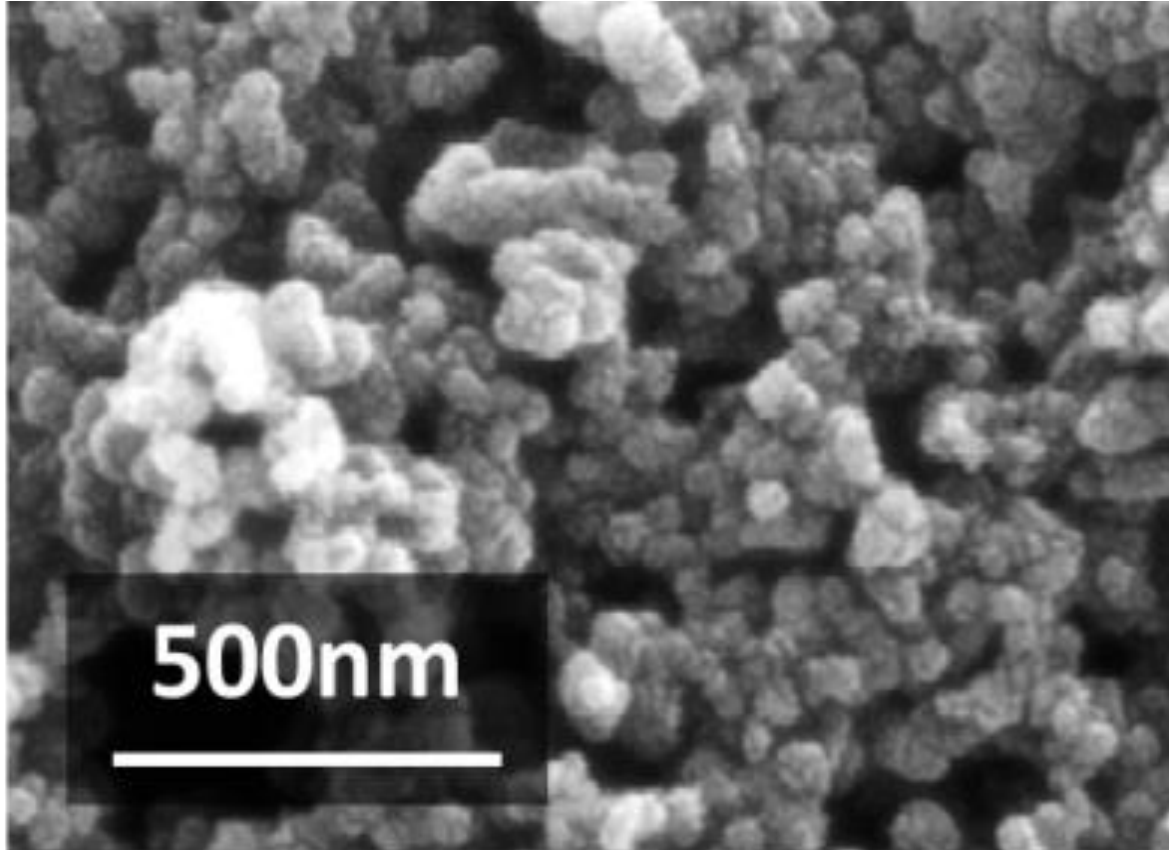
Carbon top electrode



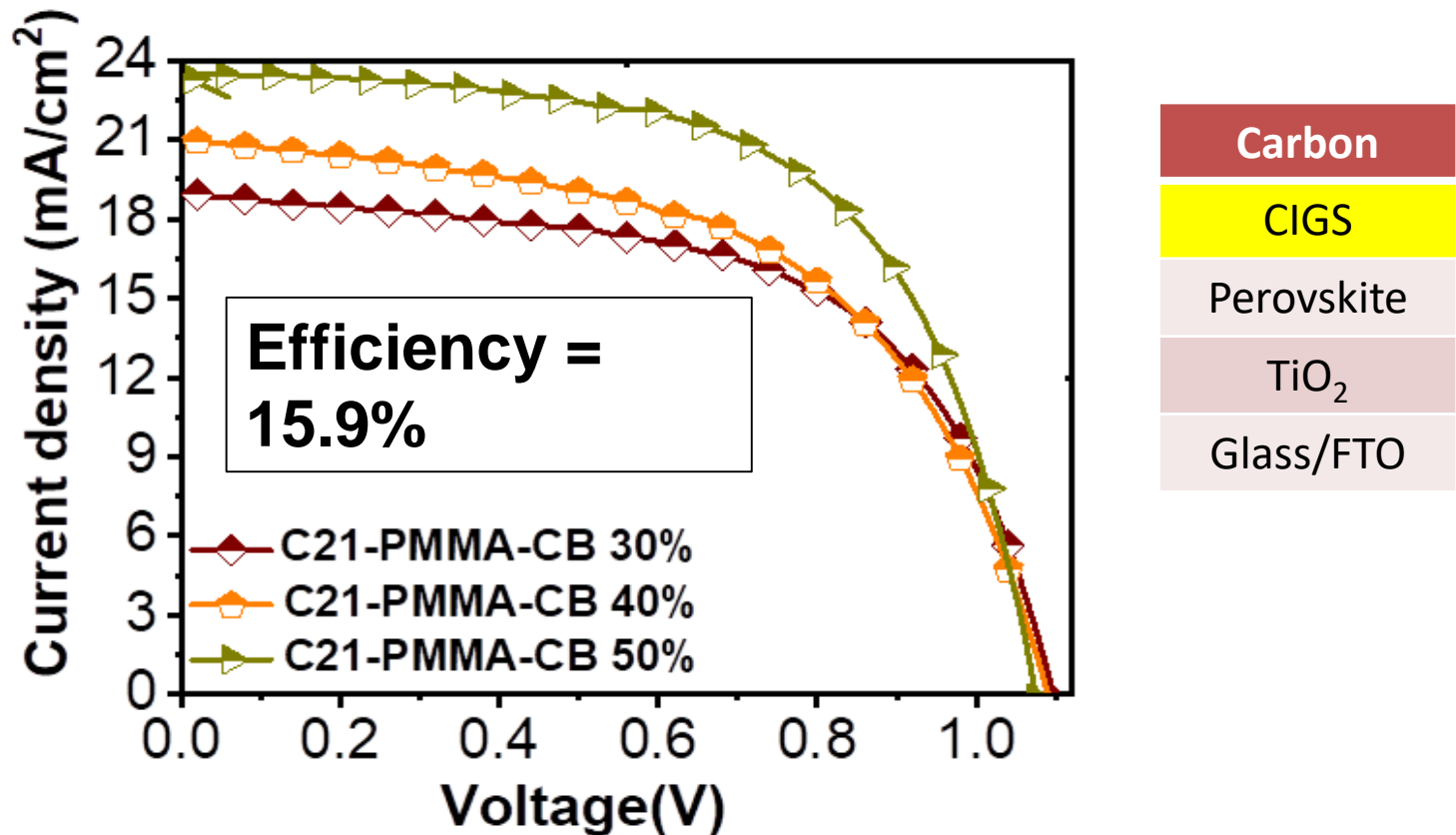
**Printable electrode
of carbon**



Typical morphology of carbon layer



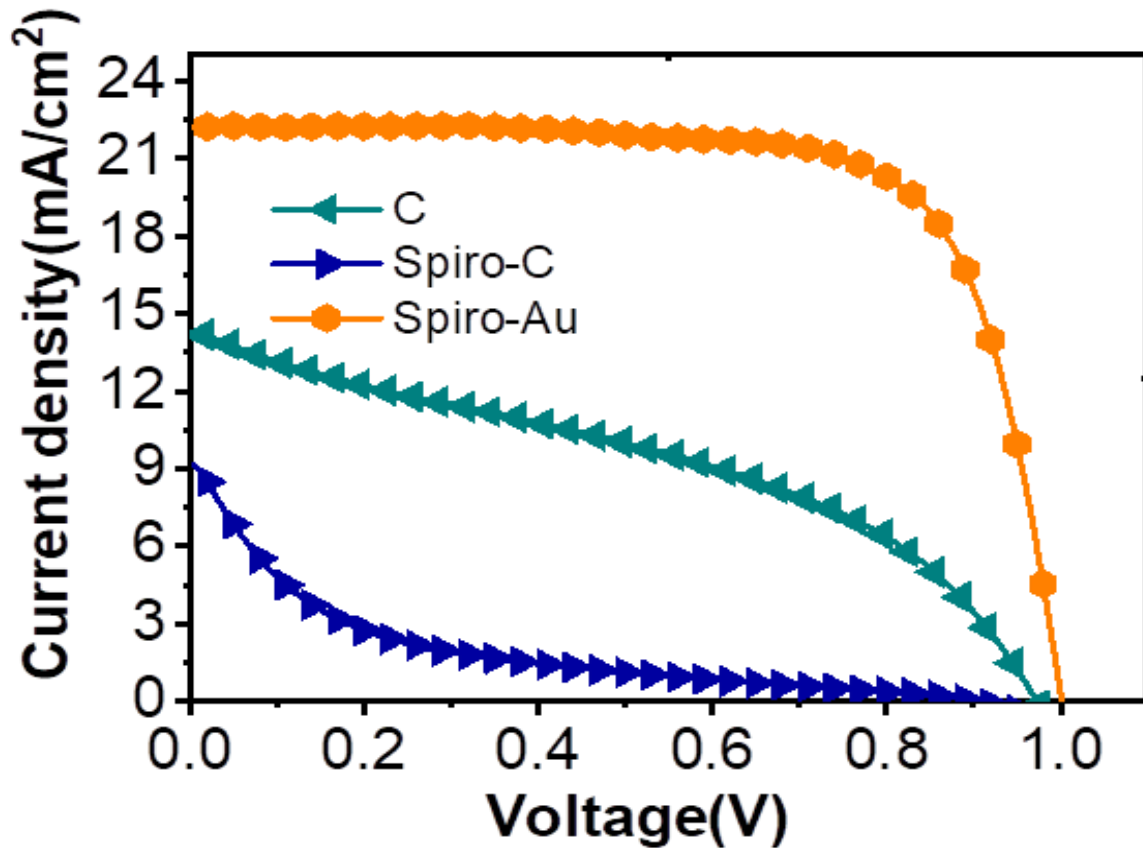
Device performance for CIS/C electrode



Carbon electrode on CIGS (HTM) shows a very good performance



spiro-OMeTAD/ Carbon electrode



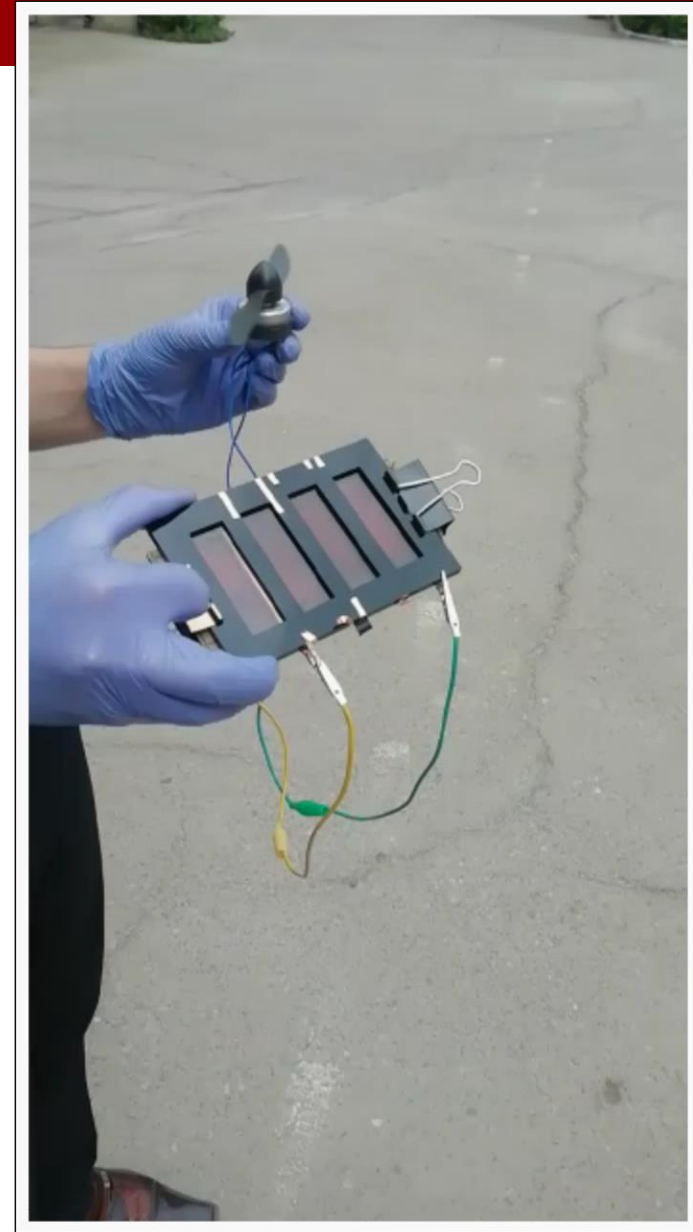
Carbon
Sp-OMeTAD
Perovskite
TiO ₂
Glass/FTO

Carbon electrode works poorly with spiro-OMeTAD



Perovskite module fabrication

Au
CIS
Perovskite
TiO₂
Glass/FTO



The Last Word

- ❑ Perovskite solar cells might be a window to **low cost solar energy**.
- ❑ New materials/ processes are still needed for **more stable devices**.
- ❑ **From lab-scale to module**, there are still many questions to answer.



Thanks to

- ❑ Conference organizers.
- ❑ F. Behrouznejad, R. Khosroshahi, F. Zamanpour, M. Forouzandeh, m. Mohammadi, K. Abdizadeh, M. Mirhosseini, F. Mahyari, M. Ghavaminia, A. Khorasani, E. Parvazian for data and assistance in preparation of presentation
- ❑ And All group members



**Thank you
for your attention**